NOTICE OF MEETING TO BE HELD BY THE HISTORIC PRESERVATION COUNCIL WEDNESDAY, APRIL 24, 2024 - 9:00 AM MCALLEN DEVELOPMENT CENTER – 311 NORTH 15TH STREET

AGENDA

At any time during the course of this meeting, the Historic Preservation Council may retire to Executive Session under Texas Government Code 551.071(2) to confer with its legal counsel on any subject matter on this agenda in which the duty of the attorney to the Historic Preservation Council under the Texas Disciplinary Rules of Professional Conduct of the State Bar of Texas clearly conflicts with Chapter 551 of the Texas Government Code. Further, at any time during the course of this meeting, the Historic Preservation Council may retire to Executive Session to deliberate on any subject slated for discussion at this meeting, as may be permitted under one or more of the exceptions to the Open Meetings Act set forth in Title 5, Subtitle A, Chapter 551, Subchapter D of the Texas Government Code.

CALL TO ORDER -

1. Minutes

a) Approval or Disapproval of Minutes held on February 28, 2024

2. Public Hearing

a) Request of Rene Gutierrez on behalf of McAllen ISD, Inc. for a Certificate of Appropriateness for the construction of an ornamental fence to the existing Historic Landmark located at 6.7 acres of Lot 9, Block Southwest ¼ 9, Hidalgo Canal CO-MC Subdivision, Hidalgo County, Texas; 1009 North 10th Street (CLM2024-0001)

4. Adjournment

CERTIFICATION

I, the undersigned authority, do hereby certify that the above agenda for the meeting of the McAllen Historic Preservation Council is a true and correct copy and that I posted a true and correct copy of said notice on the bulletin board in the municipal building, a place convenient and readily accessible to the general public at all times, and said notice was posted on the 26th day of April, 2024 at 5:00 p.m. and will remain so posted continuously for at least 72 hours preceding the scheduled time of said meeting in accordance with Chapter 551 of the Texas Government Code.

Jessica Cavazos, Administrative Supervisor

STATE OF TEXAS COUNTY OF HIDALGO CITY OF MCALLEN

The Historic Preservation Council convened in a meeting on Wednesday, February 28, 2024 at 9:00 a.m.at the McAllen Development Center–311 North 15th Street, Planning Conference Rm. Room

| Present: | Dr. Jaclyn Miller Danny Boultinghouse Carolina Civarolo Melissa S. Knerr | Chairperson Vice-Chairperson Member Member |
|----------------|---|---|
| Absent: | David Cazares Odette Macdonald Trisha Scott | Member Member Member |
| Staff Present: | Evaristo Garcia Omar Sotelo Carmen White | Assistant City Attorney III Senior Planner Administrative Assistant |

CALL TO ORDER – Dr. Jaclyn Miller - Chairperson

1. Minutes

a) Approval or Disapproval of Minutes held on September 25, 2023

Mr. Danny Boultinghouse **moved** to approve the minutes. Ms. Carolina Civarolo **seconded** the motion. Motion approved with four board members present and voting.

2. Discussion and Possible Action

a) FY 2024 CLG Grant Update

Mr. Edgar Garcia stated that at the meeting of September 25, 2023, the Board had agreed to apply for the grant at the end of November. Staff was notified in the month of April that the grant was not approved. There had been more requests than there was available funding. The funded cities were the City of Bryan, Corpus Christi, Allen and another City as well. Staff will move forward for City funding to do trolley tours. In hoping next year we can get some supplemental funding however going self-funding would be better. By doing so, for the future grants we could apply for the new survey. That was the update and no action was needed.

b) Roosevelt Elementary School Update

Mr. Garcia stated that about four years ago, there was an attempt for the Roosevelt Elementary School located at Galveston Avenue and 16th Street. It was a Historical building and there was some contentious proposals, which was denied. M.I.S.D. is attempting to sell it. We now have a new interested purchaser, which was going well. They would like to make it into offices without touching the existing buildings. Currently the sale should be closing very soon and to expect sometime in March or April for a Certificate of Appropriateness.

Historic Preservation Council Meeting February 28, 2024 Page 2

3. Adjournment

Mr. Danny Boultinghouse made a <u>motion</u> to adjourn the meeting. Ms. Melissa Knerr <u>seconded</u> the motion, which passed unanimously with four members present and voting. The meeting was adjourned at 9:05 a.m.

Dr. Jaclyn Miller- Chairperson

ATTEST_

Carmen White

MEMO

- **TO:** Historic Preservation Council
- **FROM:** Historic Preservation Officer
- **DATE:** April 10, 2024
- SUBJECT: REQUEST OF RENE GUTIERREZ ON BEHALF OF MCALLEN ISD, INC. FOR A CERTIFICATE OF APPROPRIATENESS FOR THE CONSTRUCTION OF AN ORNAMENTAL FENCE TO THE EXISTING HISTORIC LANDMARK LOCATED AT 6.7 ACRES OF LOT 9, BLOCK SOUTHWEST 1/4 9, HIDALGO CANAL CO-MC SUBDIVISION, HIDALGO COUNTY, TEXAS; 1009 NORTH 10TH STREET. (CLM2024-0001)

BACKGROUND: The property is located on the southwest corner of N. 10th Street and Jasmine Avenue. The lot size is approximately 291,852 square feet. The property is currently zoned R-1 (single family residential) District. The style of architecture of the building is Spanish Revival.

PROPOSAL: The applicant is proposing to install a black Montage plus fence fronting N. 10th Street and partially along Jasmine Avenue.

ANALYSIS: The property, also known as the Lamar Junior High School was designated as a City Landmark in 2007. The building on site was built in 1939 and designed by M.L. Waller and T.D. Waller. The building was renovated in 1984 but the façade received only minor changes to the windows.

The design review process for the Certification of Appropriateness is critical for a designated Historic Landmark to ensure the unique and defining characteristics of the building are maintained according to McAllen's design standards.

1. *Consistency of Style* – New construction should not try to replicate the architectural styles of the past but should look to them for guidance on fenestration patterns, façade organization, level and extent of detailing, massing, roof forms and height, and materials used. New construction should reflect modern design but be sensitive to the historical architectural styles of the past.

The applicant submitted plans showing details of the black Montage plus fence and the proposed layout. The plans submitted comply with the consistency of style design standards.

2. *Materials* – New construction should maintain the characteristics of existing exterior materials.

Wrought Iron

3. Setbacks – To ensure consistency, new construction should follow existing ordinance requirements.

The applicant proposes a black Montage plus fence to be installed along property lines along N. 10th Street and Jasmine Avenue. The plans submitted comply with the design standards of a Historic Landmark for Block Southwest ¹/₄ 9, Hidalgo Canal CO-MC Subdivision and will be verified during the building permit review.

CONCLUSION: The proposed fence is the only request being made by the applicant. There are no other changes being made to the exterior or interior of the Historic Landmark.

RECOMMENDATION: The plans submitted comply with the Historic Landmark Design Standards for the proposed building. Therefore, staff recommends approval of the Certificate of Appropriateness for the proposed black Montage plus fence as requested by the applicant.



4/24/2024



Date Received

HISTORIC PRESERVATION COUNCIL CERTIFICATE OF APPROPRIATENESS APPLICATION FORM

Required Items: Site plan, legal description, building elevations, final building plans and specifications, samples of paint colors, roofing materials, color photographs of structures and sites where construction will take place. NO CASE WILL BE SCHEDULED FOR A HEARING UNTIL ALL REQUIRED MATERIALS ARE RECEIVED. (See check lists on pages 3-6)

| Property Location (St | reet Address) 1009 N 10th S | +. McAllen, Tx. 78501 |
|--|-----------------------------|------------------------|
| Historic District Name | | |
| Landmark Name | mar Junior High S | chool |
| | idalgo Canal Co-MC C | |
| BIK SW | 14 9 | |
| Name of Property Owner: | McAllen ISD | |
| Mailing Address: 200 | ON 23rd St. | Zip Code: 1850 |
| Telephone: 956- | 618-6000 | Fax No. |
| E-Mail Address: | melissa.ortiz@mcallen | isd.net |
| <i>(If different from Owner)</i> Name of Owner's Agent: | Melissa Ortiz | |
| Address: 4309 | Warrior Dr. | Zip Code: 350 |
| Business/Home Telephone: | 956-632-3200 | Fax No. |
| E-Mail Address: | melissa. ortizo mcaller | isd.net |

Owner is requesting permission to: (describe clearly and in detail all architectural alterations to be made in addition to other requests. An additional sheet may be used.

1. Installation of new ornamental Fence 2. 3. This completed form is to be submitted in person at the Planning Department Office

APPROVAL BY THE HISTORIC PRESERVATION COUNCIL CONSTITUTES APPROVAL TO APPLY FOR A BUILDING PERMIT. BUILING PERMITS MUST BE OBTAINED FROM THE CITY OF MCALLEN. PERMIT AND INSPECTIONS DEPARTMENT.

Owner understands the following:

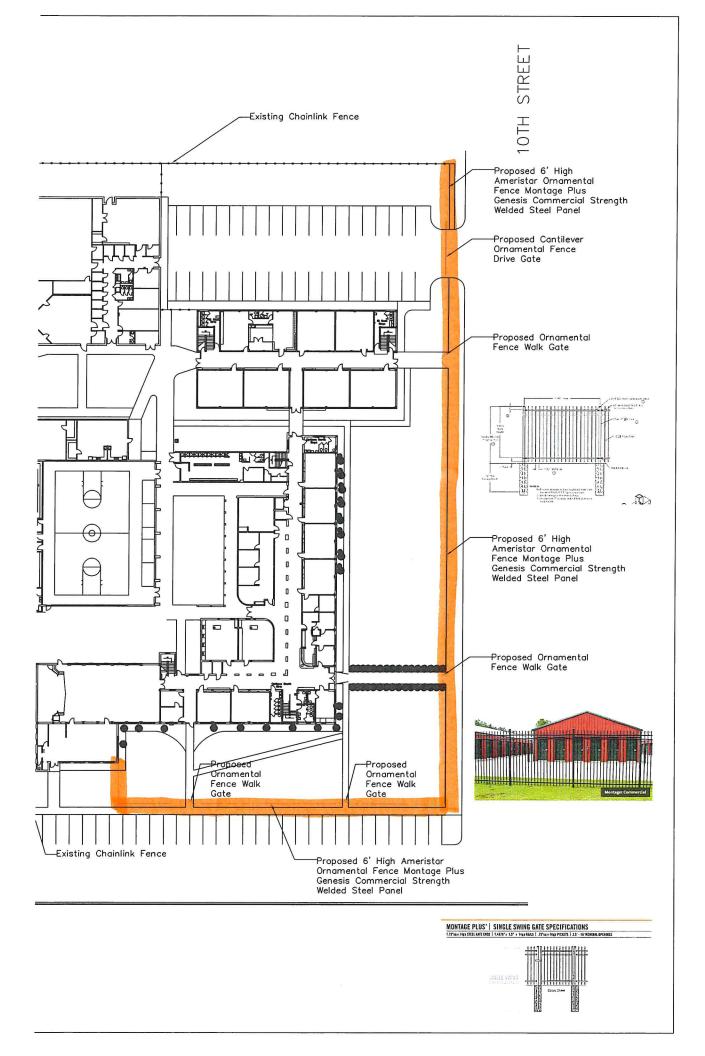
- 1. If the Council fails to approve any portion of a request or recommends that changes be made in the plans and specifications, the owner will have five (5) days in which to inform the Historic Preservation Officer as to whether the owner agrees to the recommended changes.
- 2. Within ten (10) days from receipt of the recommendation, the Historic Preservation Officer shall notify the owner as to whether his request has been approved, conditionally approved or denied.
- 3. If the owner does not concur with the Council's recommendation, appeal to the Board of Commissioners may be made within the time specified in (Ord. Sec 138-419).

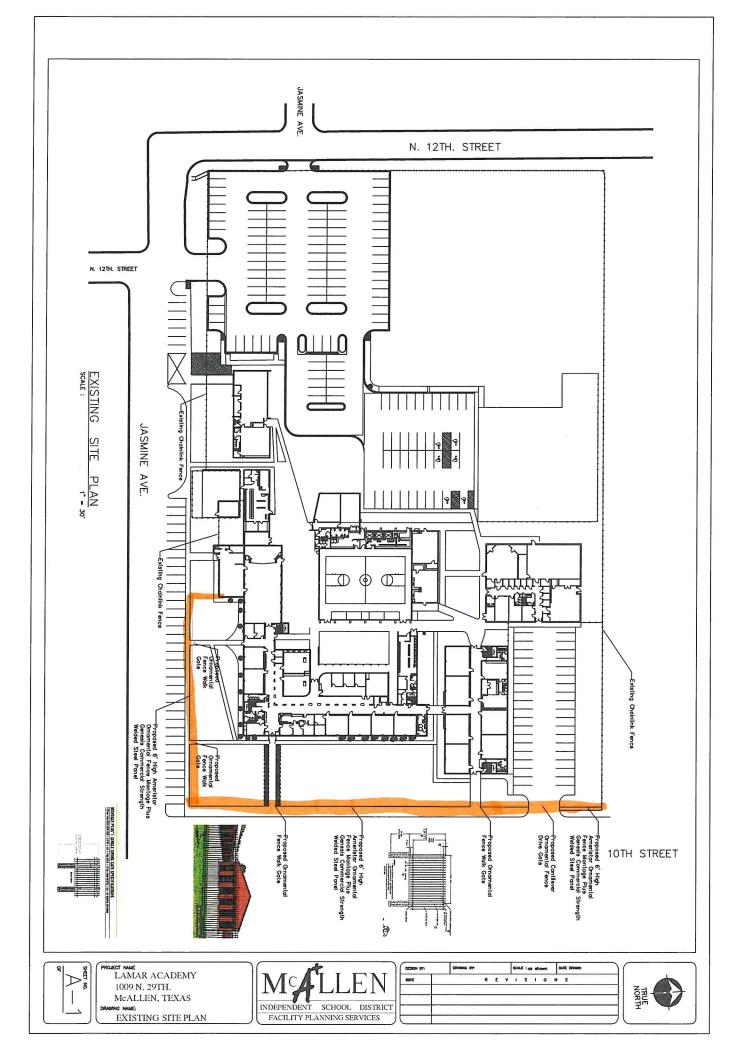
IF THE PROPERTY OWNER DOES NOT APPEAR PERSONALLY BEFORE THE COUNCIL, AN AUTHORIZATION SIGNED BY THE OWNER MUST BE PRESENTED TO THE HISTORIC PRESERVATION OFFICER, AUTHORIZING A REPRESENTATIVE TO APPEAR INSTEAD OR THE CASE WILL NOT BE HEARD.

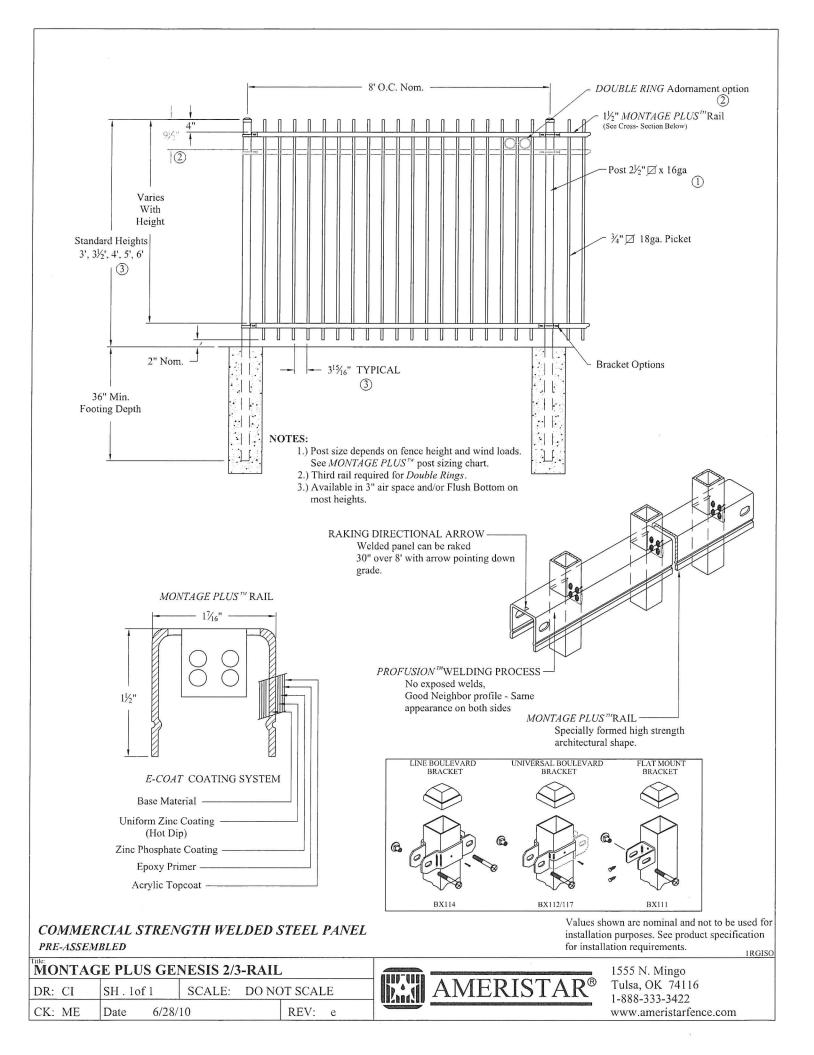
I hereby authorize <u>RelMoroles</u> of <u>Mcaller ISD</u> (Name of representative) (Company or agency)

To represent me in matters pertaining to this case.

| Owner's Name: <u>Rene Cutienez</u> | |
|--|--|
| Owner's Signature: Rene Guterree 3/25/24 | |
| Date 3-25-24 | |







The fence that we are proposing is a black Montage plus fence.



HISTORIC PRESERVATION COUNCIL REQUIRED MATERIALS CHECK LIST

All background materials needed to support the applicant's request must be submitted to the Historic Preservation Officer **PRIOR** to scheduling the case before the Council. <u>NO CASE</u> will be placed on the agenda if ALL materials are not on file by the deadline date. Any last minute changes must be shown on revised plans.

II. Check Where Applicable:

Residence and/or Duplex Apartments and/or Commercial

III **<u>PROJECT TO INCLUDE</u>** (check where applicable):

- A ALTERATION/REPAIR/RESTORATION of an Existing Building or Structure
- B NEW CONSTRUCTION
- C ADDITION
- D DEMOLITION
- E SIGN REQUIREMENTS
- F FENCING
- G DRIVEWAY SIDEWALKS & PARKING LOTS
- H REPAINTING (color change)
- I REROOFING (materials/color change)
- J SWIMMING POOLS FISH PONDS & FOUNTAINS
- K GAZEBOS BATH HOUSE & DECKING
- L WINDOWS

A ALTERATION/REPAIR/RESTORATION of an existing building or structure

Scaled drawings, detailed architectural drawings may be required, dependent upon extent of work proposed.

Photographs of the property and surrounding property, showing where work is to be done.

A written list of proposed materials and colors, including manufacturer's specification numbers.

Actual samples of materials and colors should be presented at the meeting.

Written narrative indicating the extent of the proposed alteration.

Other information needed to illustrate the proposed alteration.



B. NEW CONSTRUCTION

- Preliminary plans with building elevations
- Working scale drawings/specifications
- Drawing 81/2" X 11" reproducible sheets
- Scale site plan with square footage of the building
- Photographs of building site for new construction
- Paint samples with brand name and number
- Roofing material sample
- Siding sample

C. ADDITION

- Preliminary plans with building elevations
- Scale drawing of addition in relation to structure
- Working scale drawings/specifications
- Scale site plan
- Drawing 81/2" X 11" reproducible sheets
- Photographs of structure showing current appearance
- Photographs of all exterior sides (include all four sides of building)
- Colors (sample)

D. **DEMOLITION**

- Photographs of structure (all exterior sides of structure)
- Scale site plan
- Proposed use after demolition (conceptual plan)
- Proof of economic hardship or unusual and compelling circumstances (required for demolition within a historic district or of a landmark

E. SIGNAGE

- Working scale drawings/specifications
- Scale drawing of sign in relation to structure
- Scale site plan
- Drawing 81/2" X 11" reproducible sheets
- Photograph of location of proposed signage on structure/property
- Photograph of structure and all exterior sides affected by proposed work
- Type of materials to be used for sign
- Colors (samples) as applied to sign
- Size/style of lettering
- Illumination Plan



F. FENCING

- Type/design of fence
- Scale of drawing of members with specifications
- Scale site plan
- Drawing 81/2" X 11" reproducible sheets
- Photograph of structure and all exterior sides affected by proposed work

G. DRIVEWAYS - SIDEWALKS & PARKING LOTS

- Type/design of driveway/sidewalk
- Drawing 8¹/₂" X 11" reproducible sheets
- Scale site plan
- Photograph of structure, location and all exterior sides affected by proposed work
- Landscaping plans (if any)
- Colors (sample)

H. **<u>REPAINTING</u>** (color change)

- Type of material
- Colors (sample)
- Description of design
- Photographs of structure and all exterior sides affected by proposed work

I. **<u>REROOFING (material/color change)</u>**

- Type of material (sample or cut sheet)
- Colors (sample)
- Description of design
- Photographs of structure and all exterior sides affected by proposed work

J. SWIMMING POOLS - FISH PONDS & FOUNTAINS

- Working scale drawings/specifications
- Scale drawing in relation to structure
- Scale site plan
- Drawing 81/2" X 11" reproducible sheets
- Type/design of swimming pool, fish pond and/or fountain
- Photographs of structure (all exterior sides) and area affected by proposed work
- Colors (sample)



K. GAZEBOS - BATH HOUSE & DECKING

- Working scale drawing/specifications
- Scale drawing in relation to structure

Scale site plan

Drawing 8½" X 11" reproducible sheets

Photographs of structure (all exterior sides) and area affected by proposed work

Colors (sample)

L. WINDOW REPLACEMENT

Justification for replacement of windows

Working scale drawings/specifications (material and color)

Sample of proposed window (manufacturer brochure)

Scale site plan designating number of windows to be replaced

Drawing 81/2" X 11" reproducible sheets

Photographs of structure (all exterior sides) and area affected by proposed work

PLESE BE ADVISED THAT THE COUNCIL HAS A POLICY OF ONLY HEARING A CASE WHEN THE OWNER OR THE OWNER'S REPRESENTATIVE IS PRESENT TO PRESENT THE CASE.

NOTE: PLEASE BE ADVISED THAT A STAFF MEMBER FROM THE PLANNING DEPARTMENT MAY VIDEOTAPE OR PHOTOGRAPH YOUR PROPERTY FOR THE HISTORIC PRESERVATION COUNCIL MEETING



ORNAMENTAL STEEL FENCE

Montage Plus ornamental steel fence has the *versatility to fit many different project applications.* With its ability to *traverse varying grades,* variety of *distinct product styles* and unmatched coating performance, Montage Plus is the *preferred choice for ornamental fence.*





VIARY APPLICATIONS

- Commercial Developments
- Self Storage
- Apartments (Multi-Family)
- Parks & Recreation
- Schools & Universities



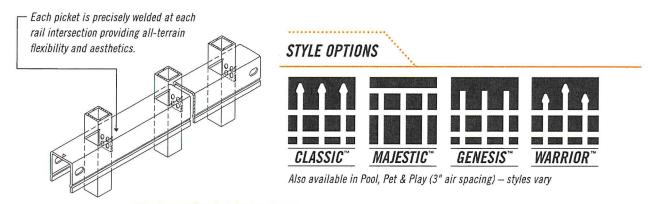




MONTAGE PLUS[®]

ORNAMENTAL STEEL FENCE

.75"sq x 18ga PICKETS | 1.4375" x 1.5" x 14ga RAILS | 2.5"sq x 16ga POSTS



PROFUSION WELDED STEEL



All Montage fence panels are fabricated using Ameristar's ProFusion welding process. This technique combines laser and fusion technology to create a virtually invisible structural connection at every picket to rail intersection. Unlike typical aluminum fence systems that are held together with unsightly screws, the ProFusion weld used with Montage promotes a "good neighbor" profile with sleek lines and no exposed picket to rail fasteners. When compared to aluminum fencing, Montage's welded steel construction is unmatched in strength and durability.



E-COAT™ PROTECTIVE FINISH

Montage galvanized steel framework is subjected to a multi-stage pre-treatment/wash (*with zinc phosphate*), followed by a duplex cathodic electrocoat system consisting of an epoxy primer, which significantly increases corrosion protection, and an acrylic topcoat, which provides the protection necessary to withstand adverse weathering effects. This process results in years of maintenance-free ownership.



20 YEAR LIMITED WARRANTY

The Montage families of fencing products are manufactured from superior quality materials by skilled craftsmen with the highest standards of workmanship in the industry. Ameristar is confident in offering Montage with a 20 year limited warranty.



DOMESTIC MANUFACTURING

Ameristar is committed to providing products that are manufactured in the USA. We have made significant investments in technology, process improvement, and employee training in an effort to secure American jobs and combat inferior import products.

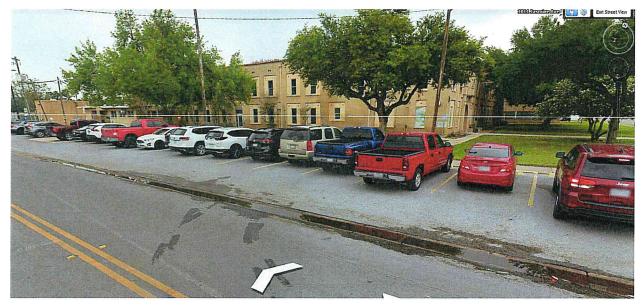


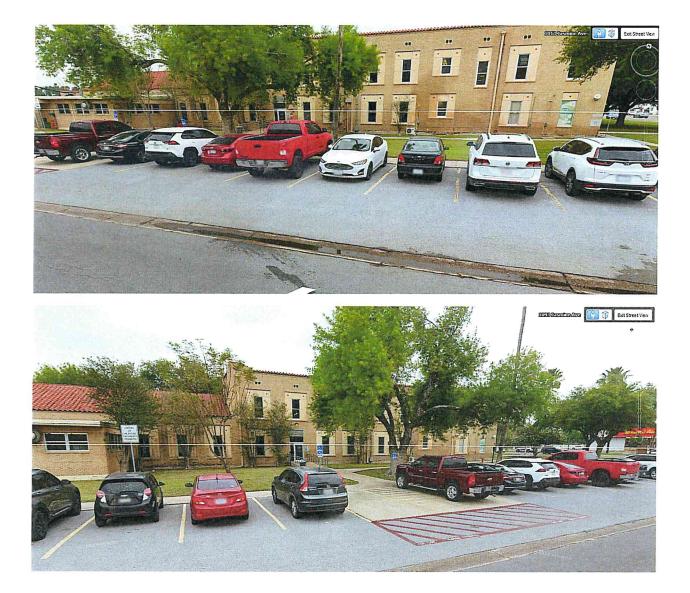














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A IN A RAPPLICATIONS

- Commercial Developments
- Self Storage
- Apartments (Multi-Family)
- Parks & Recreation
- Schools & Universities

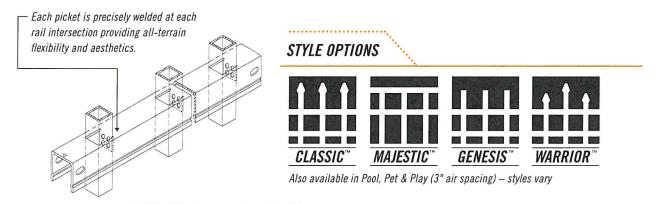




MONTAGE PLUS®

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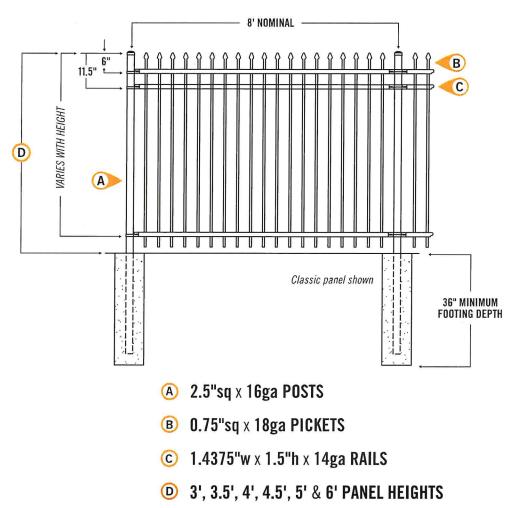
Ameristar is committed to providing products that are manufactured in the USA. We have made significant investments in technology, process improvement, and employee training in an effort to secure American jobs and combat inferior import products.



MONTAGE PLUS[®] | 2 & 3-RAIL OPTIONS | 3" & 4" AIR-SPACE OPTIONS

STANDARD BOTTOM & FLUSH BOTTOM OPTIONS AVAILABLE

PATENT NUMBERS: 7071439, 7282659, 7621510, 7896318, 7980534, 8523150, 9840854, 10538939



Refer to construction specification & tables within this section for recommended post space by bracket type

<u>g</u>hraeto

ASSA ABLOY

AMERISTAR'

MONTAGE®

MONTAGE PLUS[®] | 2-RAIL PANELS | 4" AIR GAP

STANDARD BOTTOM | 8' PANEL LENGTH (92" actual width) | 19 PICKETS PER PANEL | 30 PANELS PER PALLET

| PANEL | ITEM NUMBER | WEIGHT | STOCKING |
|-------|------------------|--------|-----------------|
| 3' | 1R <u>⊠⊗</u> 234 | 42 lbs | 0 |
| 3.5' | 1R <u>⊠⊗</u> 240 | 48 lbs | 0 |
| 4' | 1R <u>⊠⊗</u> 246 | 52 lbs | MB |
| 5' | 1R <u>⊠⊗</u> 258 | 61 lbs | 0 |
| 6' | 1R <u>⊠⊗</u> 270 | 70 lbs | <u>CB MB GB</u> |

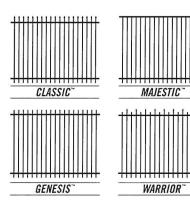
 $\underline{\boxtimes} = \textit{FENCE STYLES AVAILABLE | } \underline{C} = Classic \quad \underline{M} = Majestic \quad \underline{G} = Genesis \\ \underline{W} = Warrior$

 $\underline{\otimes} = \textit{COLOR OPTIONS AVAILABLE} \mid \underline{B} = \text{Black}$

 $\odot = NON-STOCKED PRODUCT$

For details, see Ameristar's Sales Policy in the catalog guide.

Notes: Genesis panels are packaged with BLACK picket plugs.



MONTAGE PLUS[®] | 2-RAIL PANELS | 3" AIR GAP

STANDARD BOTTOM | 8' PANEL LENGTH (92" actual width) | 24 PICKETS PER PANEL | 30 PANELS PER PALLET

| PANEL | ITEM NUMBER | WEIGHT | STOCKING |
|-------|--------------------|--------|-----------|
| 3' | 1R <u>⊠⊗</u> 234-3 | 49 lbs | 0 |
| 3.5' | 1R <u>⊠⊗</u> 240-3 | 55 lbs | Ø |
| 4' | 1R <u>⊠⊗</u> 246-3 | 61 lbs | 0 |
| 5' | 1R <u>⊠⊗</u> 258-3 | 72 lbs | Ø |
| 6' | 1R <u>⊠⊗</u> 270-3 | 83 lbs | \otimes |
| | | | |

- $\underline{\boxtimes}$ = FENCE STYLES AVAILABLE | \underline{C} = Classic \underline{M} = Majestic \underline{G} = Gemini
- $\underline{\otimes} = \textit{COLOR OPTIONS AVAILABLE} \ \mid \underline{B} = \mathsf{Black}$
- $\odot = NON-STOCKED PRODUCT$

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Notes: Genesis panels are packaged with BLACK picket plugs.



MAJESTIC[™]



AMERISTAR'

 MONTAGE
 MONTAGE PLUS
 MONTAGE COMMERCIAL
 MONTAGE INDUSTRIAL®
 MONTAGE II"

 MONTAGE
 PLUS
 ORNAMENTAL STEEL FENCE

 MONTAGE PLUS®
 2-RAIL PANELS
 4" AIR GAP

 FLUSH BOTTOM
 8' PANEL LENGTH (92" actual width)
 19 PICKETS PER PANEL
 30 PANELS PER PALLET

| PANEL | ITEM NUMBER | WEIGHT | STOCKING |
|-------|-------------------|--------|-----------|
| 3' | 1R <u>⊠⊗</u> 234F | 42 lbs | Ø |
| 3.5' | 1R <u>⊠⊗</u> 240F | 48 lbs | \otimes |
| 4' | 1R <u>⊠⊗</u> 246F | 52 lbs | MB |
| 5' | 1R <u>⊠⊗</u> 258F | 61 lbs | \otimes |
| 6' | 1R <u>⊠⊗</u> 270F | 70 lbs | MB |

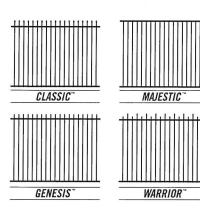
 $\underline{\boxtimes} = \textit{FENCE STYLES AVAILABLE} \mid \underline{C} = \text{Classic} \quad \underline{M} = \text{Majestic} \quad \underline{G} = \text{Genesis}$ $\underline{W} = \text{Warrior}$

 $\underline{\otimes} = \textit{COLOR OPTIONS AVAILABLE} \ | \ \underline{B} = \text{Black}$

 $\odot = NON-STOCKED PRODUCT$

For details, see Ameristar's Sales Policy in the catalog guide.

Notes: Genesis panels are packaged with BLACK picket plugs.



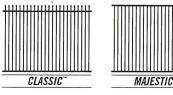
MONTAGE PLUS[®] | 2-RAIL PANELS | 3" AIR GAP

FLUSH BOTTOM | 8' PANEL LENGTH (92" actual width) | 24 PICKETS PER PANEL | 30 PANELS PER PALLET

| P | ANEL | ITEM NUMBER | WEIGHT | STOCKING |
|-----------|----------------|--|---------------------|--------------------------|
| 3 | 1 | 1R <u>⊠⊗</u> 234F-3 | 49 lbs | \otimes |
| 3. | .5' | 1R <u>⊠⊗</u> 240F-3 | 55 lbs | \otimes |
| 4 | I. | 1R <u>⊠⊗</u> 246F-3 | 61 lbs | \otimes |
| 5 | | 1R <u>⊠⊗</u> 258F-3 | 72 lbs | 0 |
| 6' | | 1R <u>⊠⊗</u> 270F-3 | 83 lbs | \otimes |
| X | = FENCE STYLES | AVAILABLE <u>C</u> = Classic | <u>M</u> = Majestic | <u>G</u> = Gemini |
| \otimes | = COLOR OPTION | <i>IS AVAILABLE</i> <u>B</u> = Black | { | |
| | | | | |

 $\odot = NON-STOCKED PRODUCT$

For details, see Ameristar's Sales Policy in the catalog guide.





Notes: Genesis panels are packaged with BLACK picket plugs.

AMERISTAR ASSA ABLOY

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TO PLACE YOUR ORDER CALL 888-333-3422 | VISIT AMERISTARPERIMETER.COM |

MONTAGE*

MONTAGE PLUS[®] | 3-RAIL PANELS | 4" AIR GAP

STANDARD BOTTOM | 8' PANEL LENGTH (92" actual width) | 19 PICKETS PER PANEL | 30 PANELS PER PALLET

| PANEL | ITEM NUMBER | WEIGHT | STOCKING |
|-------|------------------|--------|-------------------------------|
| 3' | 1R <u>⊠⊗</u> 334 | 50 lbs | MB |
| 3.5' | 1R <u>⊠⊗</u> 340 | 56 lbs | MB |
| 4' | 1R <u>⊠⊗</u> 346 | 60 lbs | <u>CB</u> <u>MB</u> <u>GB</u> |
| 5' | 1R <u>⊠⊗</u> 358 | 69 lbs | <u>CB MB GB</u> |
| 6' | 1R <u>⊠⊗</u> 370 | 78 lbs | <u>CB MB GB</u> |

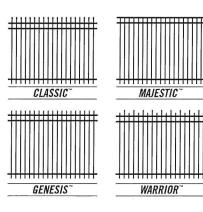
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 $\underline{\otimes} = COLOR \ OPTIONS \ AVAILABLE \ | \ \underline{B} = Black$

 $\odot = NON-STOCKED PRODUCT$

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Notes: Genesis panels are packaged with BLACK picket plugs.



MONTAGE PLUS[®] | 3-RAIL PANELS | 3" AIR GAP

STANDARD BOTTOM | 8' PANEL LENGTH (92" actual width) | 24 PICKETS PER PANEL | 30 PANELS PER PALLET

| PANEL | ITEM NUMBER | WEIGHT | STOCKING |
|-------|--------------------|--------|----------|
| 3' | 1R <u>⊠⊗</u> 334-3 | 56 lbs | 0 |
| 3.5' | 1R <u>⊠⊗</u> 340-3 | 63 lbs | Ø |
| 4' | 1R <u>⊠⊗</u> 346-3 | 69 lbs | 0 |
| 5' | 1R <u>⊠⊗</u> 358-3 | 80 lbs | 0 |
| 6' | 1R <u>⊠⊗</u> 370-3 | 91 lbs | Ø |

 $\underline{\boxtimes}$ = FENCE STYLES AVAILABLE | \underline{C} = Classic \underline{M} = Majestic \underline{G} = Genesis

 $\underline{\otimes}$ = COLOR OPTIONS AVAILABLE | \underline{B} = Black

 $\odot = NON-STOCKED PRODUCT$

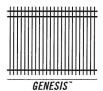
For details, see Ameristar's Sales Policy in the catalog guide.

Notes: Genesis panels are packaged with BLACK picket plugs.





MAJESTIC





MONTAGE[®] MONTAGE PLUS[®] MONTAGE COMMERCIAL[®] | MONTAGE INDUSTRIAL[®] | MONTAGE II[®] MONTAGE PLUS[®] | ORNAMENTAL STEEL FENCE

MONTAGE PLUS[®] | 3-RAIL PANELS | 4" AIR GAP

FLUSH BOTTOM | 8' PANEL LENGTH (92" actual width) | 19 PICKETS PER PANEL | 30 PANELS PER PALLET

| PANEL | ITEM NUMBER | WEIGHT | STOCKING |
|-------|-------------------|--------|-----------|
| 3' | 1R <u>⊠⊗</u> 334F | 50 lbs | Ø |
| 3.5' | 1R <u>⊠⊗</u> 340F | 56 lbs | Ø |
| 4' | 1R <u>⊠⊗</u> 346F | 60 lbs | MB |
| 4.5' | 1R <u>M⊗</u> 354F | 65 lbs | Ø |
| 5' | 1R <u>⊠⊗</u> 358F | 69 lbs | \otimes |
| 6' | 1R <u>⊠⊗</u> 370F | 78 lbs | MB |

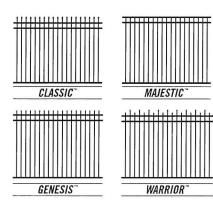
 $\underline{\boxtimes} = FENCE STYLES AVAILABLE | \underline{C} = Classic \underline{M} = Majestic \underline{G} = Genesis \\ \underline{W} = Warrior$

 $\underline{\otimes} = \textit{COLOR OPTIONS AVAILABLE} \ \ I \ \underline{B} = \text{Black}$

 $\odot = NON-STOCKED PRODUCT$

For details, see Ameristar's Sales Policy in the catalog guide.

Notes: Genesis panels are packaged with BLACK picket plugs.



MONTAGE PLUS® | 3-RAIL PANELS | 3" AIR GAP

FLUSH BOTTOM | 8' PANEL LENGTH (92" actual width) | 24 PICKETS PER PANEL | 30 PANELS PER PALLET

| PANEL | ITEM NUMBER | WEIGHT | STOCKING |
|-------|---------------------|--------|-----------|
| 3' | 1R <u>⊠⊗</u> 334F-3 | 56 lbs | 0 |
| 3.5' | 1R <u>⊠⊗</u> 340F-3 | 63 lbs | 0 |
| 4' | 1R <u>⊠⊗</u> 346F-3 | 69 lbs | 0 |
| 4.5' | 1R <u>M⊗</u> 354F-3 | 75 lbs | 0 |
| 5' | 1R <u>⊠⊗</u> 358F-3 | 80 lbs | 0 |
| 6' | 1R <u>⊠⊗</u> 370F-3 | 91 lbs | <u>MB</u> |

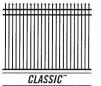
 $\boxed{\boxtimes}$ = FENCE STYLES AVAILABLE | \underline{C} = Classic \underline{M} = Majestic \underline{G} = Genesis

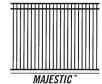
 $\underline{\otimes} = COLOR \text{ OPTIONS AVAILABLE } | \underline{B} = Black$

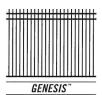
 $\odot = NON-STOCKED PRODUCT$

For details, see Ameristar's Sales Policy in the catalog guide.

Notes: Genesis panels are packaged with BLACK picket plugs.







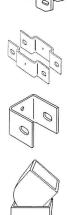
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AMERISTAR ASSA ABLOY

TO PLACE YOUR ORDER CALL 888-333-3422 VISIT AMERISTARPERIMETER.COM

MONTAGE PLUS[®] | BRACKETS

AVAILABLE IN BAG QUANTITIES ONLY

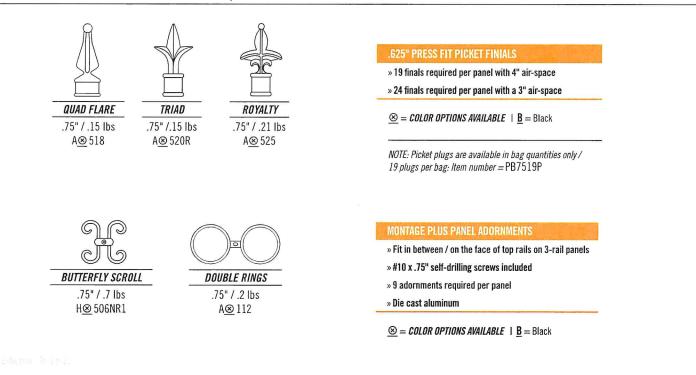


| DESCRIPTION | SIZE | ITEM NUMBER | BAG QTY | BOX QTY | WEIGHT |
|--------------------------------------|--------------------------|----------------------|------------------|---------------------|--------------------|
| Universal Boulevard Bracket | 2.5" | B <u>⊗</u> 112SR | 2 | 40 bags | .15 lbs |
| Universal Boulevaru Bracket | 2" | B <u>⊗</u> 117SR | 2 | 60 bags | .15 lbs |
| Bags packaged with: #14 x .75" self | drilling screws | .25" x 2" carriage L | bolts .25" tr | i groove security i | nuts |
| | 2.5" | B⊗114SR | 2 | 40 bags | .84 lbs |
| Line Bracket | 2" | B <u>⊗</u> 116SR | 2 | 50 bags | .72 lbs |
| Bags packaged with: #14 x .75" self- | drilling screws | .25" x 2" carriage L | bolts .25" tri | i groove security r | nuts |
| | | | | | |
| Flat Mount Bracket | n/a | B <u>⊗</u> 111SR | 2 | 80 bags | .27 lbs |
| Bags packaged with: | n/a ' x 2" carriage b | | | 80 bags | .27 lbs |
| Bags packaged with: | | | | 80 bags 40 bags | .27 lbs .20 lbs |

 $\underline{\otimes} = \textit{COLOR OPTIONS AVAILABLE} | \underline{B} = \text{Black}$

MONTAGE PLUS® | FINIALS & ADORNMENTS

FINIALS & PICKET PLUGS FOR GENESIS PANELS ONLY | ADORNMENTS FOR 4" AIR-SPACE ONLY



AMERISTAR

MONTAGE PLUS® | FASTENERS

AVAILABLE IN BAG QUANTITIES ONLY (Phillips head screws sold individually)







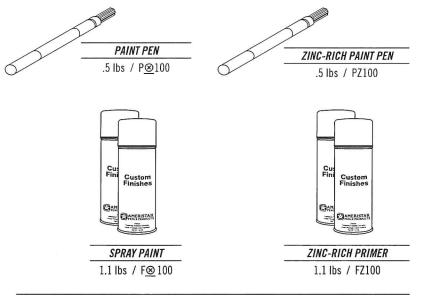
| DESCRIPTION | ITEM NUMBER / BLACK | BAG QTY | WEIGHT EA |
|---|------------------------------|------------|-----------|
| #14 x .75" Tek Screw | H <u>⊗</u> 524P-50 | 50 | .6 lbs |
| Steel hex head self-drilling screws for attac | hing Montage Plus brackets & | adornments | 1 |
| #10 x .75" Tek Screw | H <u>⊗</u> 539P-50 | 50 | .35 lbs |
| Steel hex head self-drilling screws for attac | hing Montage Plus brackets & | adornments | |
| #10 x .625" Phillips Head Tek Screw | H <u>⊗</u> 519P | 1 | .005 lbs |
| Steel flat head screws for setting angle on I | Montage Plus swivel brackets | | |
| .25" x 2" Carriage Bolt | H <u>⊗</u> 516P | 1 | .027 lbs |
| Steel carriage bolt for Montage Plus bracket | 's | | - |
| .25"-20 x 2-1/2" Carriage Bolt 18-8 | 2-0068- <u>⊡</u> P | 1 | .032 lbs |
| Steel carriage bolt for Montage Plus bracket | 5 | | |
| .25" Tri Groove Security Nut | 3-0033- <u>⊡</u> P-20 | 20 | .3 lbs |
| Fastener Socket | 6-0058PFG | 1 | .06 lbs |
| One-Way Screw Remover | 33246P | 1 | .10 lbs |
| $\underline{\otimes} = $ <i>Color options available</i> $\underline{\mathbf{B}} = $ Black | sk | | |

 $\square = COLOR OPTIONS AVAILABLE \mid \underline{1} = Black$

MONTAGE PLUS® | CUSTOM FINISHES

WARRANTY ON CUT COMPONENTS VOID WITHOUT PROPER TOUCH-UP APPLICATION*

*For details & the guidelines for the proper 3-step process, see Ameristar's Sales Policy in the catalog guide

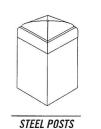


 $\underline{\otimes} =$ COLOR OPTIONS AVAILABLE | $\underline{B} =$ Black

Effective 08-18-2

AMERISTAR ASSA ABLOY

MONTAGE PLUS® | STEEL SQUARE POSTS



| | POST LENGTH | ITEM NUMBER | WEIGHT |
|--------------------|-------------|-----------------------|---------|
| | 6' | WP <u>⊗</u> 25072 | 12 lbs |
| 2.5"sq. x 16ga. | 7' | WP <u>⊗</u> 25084 | 14 lbs |
| Lu ay. A ruga. | 8' | WP <u>⊗</u> 25096 | 16 lbs |
| | 9' | WP <u>⊗</u> 25108 | 18 lbs |
| | 8' | WP <u>⊗</u> 25096-14 | 20 lbs |
| 2.5"sq. x 14ga. | 9' | WP <u>⊗</u> 25108-14 | 23 lbs |
| | 10' | WP <u>⊗</u> 25120-14 | 25 lbs |
| | 11' | WP <u>⊗</u> 25132-14 | 27 lbs |
| | 7' | P <u>⊗</u> 25084 | 22 lbs |
| | 8' | P <u>⊗</u> 25096 | 26 lbs |
| 0.5% | 9' | P <u>⊗</u> 25108 | 28 lbs |
| 2.5"sq. x 12ga. | 10' | P <u>⊗</u> 25120 | 31 lbs |
| | 11' | P <u>⊗</u> 25132 | 35 lbs |
| | 5' | P <u>⊗</u> 30060 | 20 lbs |
| | 6' | P <u>⊗</u> 30072 | 24 lbs |
| 1 3″sq. x 12ga. | 7' | P <u>⊗</u> 30084 | 30 lbs |
| o oq. xirzga. | 8' | P <u>⊗</u> 30096 | 34 lbs |
| | 9' | P <u>⊗</u> 30108 | 39 lbs |
| | 10' | P <u>⊗</u> 30120 | 43 lbs |
| [| 6' | P <u>⊗</u> 40072 | 39 lbs |
| | 7' | P <u>⊗</u> 40084 | 47 lbs |
| 4"sq. x 11ga. | 8' | P <u>⊗</u> 40096 | 54 lbs |
| | 9' | P <u>⊗</u> 40108 | 61 lbs |
| | 10' | P <u>⊗</u> 40120 | 67 lbs |
| | 7' | P <u>⊗</u> 60084 | 102 lbs |
| iq. x .1875" wall | 8' | P <u>⊗</u> 60096 | 116 lbs |
| | 9' | — P <u>⊗</u> 60108 | 131 lbs |
| | 10' | — P <u>⊗</u> 60120 | 145 lbs |
| | 01 | P <u>⊗</u> 80108 | 233 lbs |
| 3"sq. x .25" wall | 9' | 00100 | 200 105 |

 $\underline{\circledast} = \textit{COLOR OPTIONS AVAILABLE} \ | \ \underline{B} = \mathsf{Black}$

NOTE: In locations subject to freezing temperatures, where posts are grouted into core-drilled holes, a .25" diameter hole should be drilled into the post approximately .5" above the elevation to allow for drainage of ground water build-up. The drilled hole must be wiped clean and be dry prior to applying Ameristar zinc primer and color finish.

MONTAGE PLUS® | STEEL PLATED SQUARE POSTS



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| | POST LENGTH | PLATE SIZE | ITEM NUMBER | WEIGHT |
|----------------|-------------|--------------------------------------|-------------------|--------|
| | 4' | 5" sq. x .25" / .5625 holes (8833G) | P <u>⊗</u> 25048P | 16 lbs |
| .5"sq. x 12ga. | 5' | 5" sq. x .25" / .5625 holes (8833G) | P <u>⊗</u> 25060P | 19 lbs |
| | 6' | 5" sq. x .25" / .5625 holes (8833G) | P <u>⊗</u> 25072P | 22 lbs |
| | 4' | 6" sq. x .25" / .5625 holes (5003G) | P <u>⊗</u> 30048P | 20 lbs |
| 3"sq. × 12ga. | 5' | 6" sq. x .25" / .5625 holes (5003G) | P <u>⊗</u> 30060P | 24 lbs |
| | 6' | 6" sq. x .25" / .5625 holes (5003G) | P <u>⊗</u> 30072P | 30 lbs |
| | 4' | 8" sq. x .375" / .5625 holes (8876G) | P <u>⊗</u> 40048P | 33 lbs |
| 4"sq. x 11ga. | 5' | 8" sq. x .375" / .5625 holes (8876G) | P <u>⊗</u> 40060P | 39 lbs |
| L | 6' | 8" sq. x .375" / .5625 holes (8876G) | P <u>⊗</u> 40072P | 47 lbs |
| | | | | |

 $\underline{\circledast} = \textit{COLOR OPTIONS AVAILABLE} \mid \underline{B} = \text{Black}$

NOTE: Posts used with Majestic may require an additional 1" longer than the panel or gate height, depending on the grade elevation.

MONTAGE PLUS[®] | POST CAPS

| | | CAP SIZE | ITEM NUMBER | WEIGHT |
|--------------|-------------------|--|---|--|
| | | 1.75" sq | A <u>⊗</u> 505P | .1 lbs |
| | STANDARD FLAT CAP | 2" sq | A <u>⊗</u> 506 | .2 lbs |
| \checkmark | Steel | 2.5" sq | A <u>⊗</u> 507 | .3 lbs |
| | | 3" sq | A <u>⊗</u> 508 | .3 lbs |
| | | 4" sq | A <u>⊗</u> 509 | .4 lbs |
| | | 6" sq | A <u>⊗</u> 515 | .8 lbs |
| | | 8" sq | A <u>⊗</u> 801 | 2 lbs |
| | | | | |
| \bigcap | | CAP SIZE | ITEM NUMBER | WEIGHT |
| | | 2" sq | H <u>⊗</u> 508R | .7 lbs |
| \sum | BALL CAP | 2.5" sq | A <u>⊗</u> 513R1 | .7 lbs |
| | Aluminum | 3" sq | A <u>⊗</u> 516R1 | .8 lbs |
| | | 4" sq | A <u>⊗</u> 517 | 2 lbs |
| | | 6" sq | A <u>⊗</u> 521 | 8 lbs |
| | | and the second sec | Notice for television of this or few sense to seal thinks of react of | And would assume that the effective discussion of the feature of the second second |

 $\underline{\otimes}$ = COLOR OPTIONS AVAILABLE | \underline{B} = Black

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AMERISTAR ASSA ABLOY

MONTAGE PLUS[®] | CONSTRUCTION SPECIFICATION 32 31 19

STEEL ORNAMENTAL FENCE SYSTEM - FUSION WELDED & RACKABLE

PART 1 - GENERAL

1.01 WORK INCLUDED

The contractor shall provide all labor, materials and appurtenances necessary for installation of the welded ornamental steel fence system defined herein at (*specify project site*).

1.02 RELATED WORK

| Section | Earthwork |
|---------|-------------------------------|
| Section | - Concrete |

1.03 SYSTEM DESCRIPTION

The manufacturer shall supply a total fence system of (<u>specify</u> <u>Montage Plus[®] standard picket space or Montage Plus[®] Pool.</u> <u>Pet & Play[®] 3" air space</u>) Welded and Rackable (ATF – All Terrain Flexibility) Ornamental Steel (<u>for standard picket space, specify Classic[™], Majestic[™], Genesis[™], or Warrior[™]; for 3" air <u>space, specify Classic[™], Majestic[™], or Genesis[™]</u>) design. The system shall include all components (i.e., panels, posts, gates and hardware) required.</u>

1.04 QUALITY ASSURANCE

The contractor shall provide laborers and supervisors who are thoroughly familiar with the type of construction involved and materials and techniques specified.

1.05 REFERENCES

ASTM A653/A653M - Standard Specification for Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy Coated (Galvannealed) by the Hot-Dip Process.

ASTM B117 - Practice for Operating Salt-Spray (Fog) Apparatus. ASTM D523 - Test Method for Specular Gloss

ASTM D714 - Test Method for Evaluating Degree of Blistering in Paint.

ASTM D822 - Practice for Conducting Tests on Paint and Related Coatings and Materials using Filtered Open-Flame Carbon-Arc Light and Water Exposure Apparatus.

ASTM D1654 - Test Method for Evaluation of Painted or Coated Specimens Subjected to Corrosive Environments.

ASTM D2244 - Test Method for Calculation of Color Differences from Instrumentally Measured Color Coordinates.

ASTM D2794 – Test Method for Resistance of Organic Coatings to the Effects of Rapid Deformation (Impact).

ASTM D3359 - Test Method for Measuring Adhesion by Tape Test. **ASTM F2408** – Ornamental Fences Employing Galvanized Steel Tubular Pickets.

IBC 2018 1607.8.1 - Handrails and Guards

1.06 SUBMITTAL

The manufacturer's literature shall be submitted prior to installation.

1.07 PRODUCT HANDLING AND STORAGE

Upon receipt at the job site, all materials shall be checked to ensure that no damage occurred during shipping or handling. Materials shall be stored in such a manner to ensure proper ventilation and drainage, and to protect against damage, weather, vandalism and theft..

1.08 PRODUCT WARRANTY

- A. All structural fence components (i.e. rails, pickets, and posts) shall be warranted within specified limitations, by the manufacturer for a period of 20 years from date of original purchase. Warranty shall cover any defects in material finish, including cracking, peeling, chipping, blistering or corroding.
- B. Reimbursement for labor necessary to restore or replace components that have been found to be defective under the terms of manufactures warranty shall be guaranteed for five (5) years from date of original purchase.

PART 2 - MATERIALS

2.01 MANUFACTURER

The fence system shall conform to (<u>specify Montage Plus</u> <u>standard picket space or Montage Plus Pool, Pet & Play 3"</u> <u>air space) Welded and Rackable (ATF – All Terrain Flexibility)</u> <u>Ornamental Steel, (for standard picket space, specify Classic,</u> <u>Majestic, Genesis or Warrior; for 3" air space, specify Classic,</u> <u>Majestic, or Genesis</u>) design, (<u>specify extended picket or flush</u>) bottom rail treatment, (<u>specify 2-Rail, 3-Rail or 3-Rail with</u> <u>Double Rings</u>) style manufactured by Ameristar Fence Products, Inc., in Tulsa, Oklahoma.

2.02 MATERIAL

- A. Steel material for fence panels and posts shall conform to the requirements of ASTM A653/A653M, with a minimum yield strength of 45,000 psi (310 MPa) and a minimum zinc (hot-dip galvanized) coating weight of 0.60 oz/ft2 (184 g/m2), Coating Designation G-60.
- B. Material for pickets shall be 3/4" square x 18 Ga. tubing. The rails shall be steel channel, 1.5" x 1.4375" x 14 Ga. Picket holes in the rail shall be spaced (<u>specify 4.675" o.c.</u> for standard picket space or 3.500" o.c. for 3" air space). Fence posts and gate posts shall meet the minimum size requirements of Table 1.

2.03 FABRICATION

- A. Pickets, rails and posts shall be pre-cut to specified lengths. Rails shall be pre-punched to accept pickets.
- B. Pickets shall be inserted into the pre-punched holes in the rails and shall be aligned to standard spacing using a specially calibrated alignment fixture. The aligned pickets and rails shall be joined at each picket-to-rail intersection

AMERISTAR ASSA ABLOY

MONTAGE PLUS[®] | **CONSTRUCTION SPECIFICATION 32 31 19**

STEEL ORNAMENTAL FENCE SYSTEM – FUSION WELDED & RACKABLE

by Ameristar's proprietary fusion welding process, thus completing the rigid panel assembly (Note: The process produces a virtually seamless, spatter-free good-neighbor appearance, equally attractive from either side of the panel).

- **C.** The manufactured panels and posts shall be subjected to an inline electrode position coating (E-Coat) process consisting of a multi-stage pretreatment/wash, followed by a duplex application of an epoxy primer and an acrylic topcoat. The minimum cumulative coating thickness of epoxy and acrylic shall be 2 mils (0.058 mm). The color shall be Black. The coated panels and posts shall be capable of meeting the performance requirements for each quality characteristic shown in Table 2 (Note: The requirements in Table 2 meet or exceed the coating performance criteria of ASTM F2408).
- **D.** The manufactured fence system shall be capable of meeting the vertical load, horizontal load, and infill performance requirements for Commercial weight fences under ASTM F2408.
- E. Classic, Majestic, Genesis & Warrior styles with 3 & 4-rail configurations shall meet IBC compliance. Panel, post and bracket assemblies shall be subjected to structural performance testing according to Chapter 17 Structural Tests and Special Inspections International Building Code (IBC) 2018. Physical testing to be completed by accredited third party testing facility. Completed assembly shall demonstrate loading capacity of 2.5 times prescribed design loads found in section 1607.8.1, 1607.8.1.1 and 1607.8.1.2 of IBC 2018 for Handrails and Guards. IBC compliant fence system requirements detailed within Table 4.
- F. Gates with an out-to-out leaf dimension less than and including 72 inches shall be fabricated using Montage Plus ornamental panel material and 1-3/4" sq. x 14ga. gate ends. Gate leafs greater than 72 inches shall be fabricated using ForeRunner rails, 17 gauge pickets, intermediate uprights, gussets and 1-3/4" sq. x 14ga. gate ends. All rail and upright intersections shall be joined by welding. All picket and rail intersections shall also be joined by welding.

PART 3 - EXECUTION

3.01 PREPARATION

All new installation shall be laid out by the contractor in accordance with the construction plans.

3.02 INSTALLATION

Fence post shall be spaced according to Table 3, plus or minus ¼". For installations that must be raked to follow sloping grades, the post spacing dimension must be measured along the grade. Fence panels shall be attached to posts with brackets supplied by the manufacturer. Posts shall be set in concrete footers having a minimum depth of 36" (Note: In some cases, local restrictions of freezing weather conditions may require a greater depth). The "Earthwork" and "Concrete" sections of this specification shall govern material requirements for the concrete footer. Posts setting by other methods such as plated posts or grouted core-drilled footers are permissible only if shown by engineering analysis to be sufficient in strength for the intended application.

3.03 FENCE INSTALLATION MAINTENANCE

When cutting/drilling rails or posts adhere to the following steps to seal the exposed steel surfaces; 1) Remove all metal shavings from cut area. 2) Apply zinc-rich primer to thoroughly cover cut edge and/or drilled hole; let dry. 3) Apply 2 coats of custom finish paint matching fence color. Failure to seal exposed surfaces per steps 1-3 above will negate warranty. Ameristar spray cans or paint pens shall be used to prime and finish exposed surfaces; it is recommended that paint pens be used to prevent overspray. Use of non-Ameristar parts or components will negate the manufactures' warranty.

3.04 GATE INSTALLATION

Gate posts shall be spaced according to the manufacturers' gate drawings, dependent on standard out-to-out gate leaf dimensions and gate hardware selected. Type and quantity of gate hinges shall be based on the application; weight, height, and number of gate cycles. The manufacturers' gate drawings shall identify the necessary gate hardware required for the application. Gate hardware shall be provided by the manufacture of the gate and shall be installed per manufacturer's recommendations.

3.05 CLEANING

The contractor shall clean the jobsite of excess materials; posthole excavations shall be scattered uniformly away from posts.

SEE REFERENCED TABLES ON THE FOLLOWING PAGE

AMERISTAR

MONTAGE PLUS® | CONSTRUCTION SPECIFICATION 32 31 19

WELDED ORNAMENTAL STEEL FENCE PRODUCTS

| TABLE | 1 - MINIMUM SIZES FOR M | ONTAGE PLUS POSTS | | | |
|---------------|------------------------------|------------------------------|--|--|--|
| FENCE POSTS | PANEL HEIGHTS | | | | |
| 2.5" x 16 ga. | up to & including 6' heights | | | | |
| GATE LEAF | GATE | HEIGHT | | | |
| UATE LEAF | up to & including 4' | over 4' up to & including 6' | | | |
| up to 4' | 2.5" x 16 gauge | 2.5" x 14 gauge | | | |
| 4'1" to 6' | 3" x 12 gauge | 3" x 12 gauge | | | |
| 6'1" to 10' | 4" x 11 gauge | 4" x 11 gauge | | | |
| 10'1" to 16' | 6" x 3/16" wall | 6" x 3/16" wall | | | |

| | TABLE 2 - COATING PERFORMANCE REQUIREMENTS | | | | | | |
|--|--|--|--|--|--|--|--|
| QUALITY CHARACTERISTICS | PERFORMANCE REQUIREMENTS | | | | | | |
| ADHESION | D3359 – METHOD B | Adhesion (Retention of Coating) over 90% of test area (Tape and knife test). | | | | | |
| CORROSION RESISTANCE B117, D714, D1654 | | Corrosion Resistance over 1,500 hours (Scribed per D1654; failure mode is accumulation of 1/8" coating loss from scribe or medium #8 blisters). | | | | | |
| IMPACT RESISTANCE | D2794 | Impact Resistance over 60-inch lb. (Forward impact using 0.625" ball). | | | | | |
| WEATHERING RESISTANCE | D822 D2244, D523 (60° method) | Weathering Resistance over 1,000 hours (Failure mode is 60% loss of gloss or color variance of more than 3 delta-E color units). | | | | | |

| SPAN Classic, Genesis, Majestic & Warrior / 8' nominal (91.95" rail) | | | | | | | | |
|--|--------------------------------------|---|-------------|------------|--------|-----------------------------|--|--|
| | | | | | | | | |
| POST SIZE | 2-1/2" | 2-1/2" | 2-1/2" | 3" | 2-1/2" | 3" | | |
| BRACKET TYPE | Montage Plus Universal (BB112) | Montage Plus Montage Plus N Line Blvd. Flat Mount (BB114) (BB111) | | Flat Mount | | age Plus vivel (113)* | | |
| POST SETTINGS ± 1/4" 0.C. | 95" | 95" | 95" 95-1/2" | | *95" | *95-1/2" | | |

*Note: When using BB113 swivel brackets on either or both ends of a panel installation, care must be taken to ensure the spacing between post and adjoining pickets meets applicable codes. This will require trimming one or both ends of the panel.

| P/ | ANEL OPTIONS | P | OST OPTIONS | BRACKETS OPTIONS |
|----------|--------------------|--------------------|---|--|
| STYLES | RAIL CONFIGURATION | STEEL POST OPTIONS | POST PLATE OPTIONS (Anchorage by others) | LINE BOULEVARD BRACKETS |
| CLASSIC | 3-RAIL & 4-RAIL | 2.5" SQ X 14GA | 8" X 8" X 3/8" - FOR 2.5" POSTS | END BOULEVARD BRACKETS |
| MAJESTIC | J-RAIL & 4-RAIL | 3" SQ X 12GA | 10" X 10" X 3/8" - FOR 3" POSTS | CORNER BOULEVARD BRACKETS |
| GENESIS | | 4" SQ X 12GA | | *FLAT MOUNT BRACKETS |
| WARRIOR | - | | | *NOTE: FLAT MOUNT BRACKETS REQUIRE Thru-bolt installation |

Panel, post, and bracket assemblies shall be subjected to structural performance testing according to Chapter 17 - Structural Tests and Special Inspections -International Building Code (IBC) 2018. Physical testing to be completed by accredited third party testing facility. Completed assembly shall demonstrate loading capacity of 2.5 times prescribed design loads found in section 1607.8.1, 1607.8.1.1 and 1607.8.1.2 of IBC 2018 for Handrails and Guards.

MONTAGE PLUS[®] | LIMITED WARRANTY

WELDED ORNAMENTAL FENCE

Ameristar's Montage Plus[®] welded ornamental fences are manufactured from the highest quality materials by skilled craftsmen to meet the highest standards of workmanship in the industry. Galvanized steel framework is subjected to a multi-stage pretreatment/wash (with zinc phosphate), followed by a duplex cathodic electro-coat system consisting of an epoxy primer, which significantly increases corrosion protection, and an acrylic liquid topcoat, which provides the protection necessary to withstand adverse weathering effects.

The electro-coated surface on all Montage Plus welded ornamental panels and posts are guaranteed under normal and intended usage, against cracking, peeling, chipping, blistering or corroding commencing with the original purchase date and extending according to the applications defined in the table below. Normal and intended usage does not include physical damage, abrasion, or heavy salt spray exposure to the protective coating.

The following acts and/or omissions will void the subject warranty:

 Damage to the product caused by the property owner by use of landscape, gardening equipment, chemicals that may cause damage, and/or water sprinklers with high mineral content;

Damage caused by adhesion of chicken wire, chain link mesh, welded wire, or other similar substance to the product;

· Damage caused by allowing plant life of any sort to grow directly upon or in contact with any portion of the product or sap from trees;

• Any alteration to the product itself by the property owner including any on-site cutting or welding; and/or, failure to follow any and all maintenance instructions provided by Ameristar® at the time of sale to the original purchaser even if these instructions are not forwarded to the ultimate claimant under this warranty.

• When cutting Montage Plus immediately seal the exposed surfaces by 1) Removing all metal shavings from the cut area 2) Apply ing zinc-rich primer to thoroughly cover cut edge and drilled hole and, after letting dry, 3) Applying two (2) coats of custom finish spray paint matching fence color. Failure to seal exposed surfaces per steps 1-3 above will negate warranty.

. If contractor uses non-Ameristar parts/components, this will negate the warranty.

Ameristar Montage Plus welded ornamental fences are also guaranteed for the same period of time against defects in workmanship or materials. Should any Montage Plus welded ornamental panel or post manufactured by Ameristar fail in accordance with any of the above conditions, Ameristar warrants to the original purchaser their redemption through replacement, renewal or issuance of a pro-rated credit. The choice of redemption method is solely at the discretion of Ameristar. If the pro-rated alternative is chosen, the amount will be based on the original cost of materials at the date of purchase multiplied by the appropriate time and exposure factor from the table below:

| APPLICATION | LENGTH OF WARRANTY |
|---|--------------------|
| Fence Installations 0 to 1 Mile from Salt Water Coast Line | 5 YEARS |
| Fence Installations 1 Mile to 10 Miles from Salt Water Coast Line | 10 YEARS |
| Fence Installations Over 10 Miles from Salt Water Coast Line | 20 YEARS |

Regardless of location and years in service, evidence of historical salt spray exposure shall be considered as grounds to void any warranty obligations.

Notice of failure under the conditions of this warranty shall be sent to Ameristar or its authorized representative, in writing, together with proof of purchase and shall specify the nature of the defect and when it was first observed as well as photographs of current site conditions. Should the fence be improperly installed, Ameristar shall not be responsible for guaranteed performance or appearance of the material. Neither does this guarantee apply when failure or damage is due to improper use or application, abuse or misuse, salt spray exposure (see Table and Note above), vandalism, or acts of God. Ameristar reserves the right to inspect the material to determine validity of the claim.

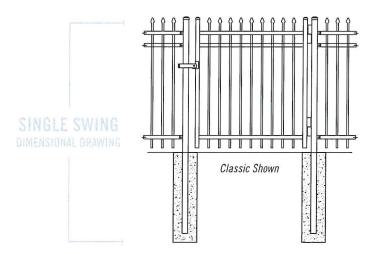
Upon acceptance of the claim by Ameristar or its authorized representative, redemption by replacement, renewal or issuance of a pro-rated credit shall be made by Ameristar. Reimbursement for labor necessary to restore and/or replace components that have been found defective under the terms of this warranty is guaranteed to the original purchaser for a period of five (5) years from the original purchase date. Ameristar reserves the right to select the qualified company or individual to perform the labor to repair or replace the components that are deemed to be defective under the terms of this warranty.

The above constitutes the complete warranty by the manufacturer. No other agreement, written or implied, is valid. Ameristar Fence Products does not authorize any other person or agent to make any other express warranties. Ameristar neither assumes nor authorizes any other person or agent to assume any other liability in connection with the Montage Plus welded ornamental fence system.

AMERISTAR ASSA ABLOY

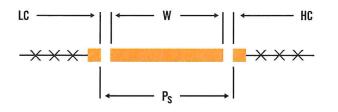
MONTAGE PLUS[®] | SINGLE SWING GATE SPECIFICATIONS

1.75"sq x 14ga STEEL GATE ENDS | 1.4375" x 1.5" x 14ga RAILS | .75"sq x 18ga PICKETS | 3.5' - 16' NOMINAL OPENINGS



| | | HGBS-3 / HBGS-4 HEAVY.COMMERCIAL HINGE KITS | | | | IGBS-3 / IGBS-4 INDUSTRIAL HINGE | | |
|--------|---------|---|-------|----|---------|-------------------------------------|----|---------|
| | OPENING | LEAF WIDTH* | HC | LC | Ps | HC | LC | Ps |
| | 3.5' | 40" | 1.25" | 3" | 44.25" | 1.5" | 3" | 44.5" |
| | 4' | 49.5" | 1.25" | 3" | 53.75" | 1.5" | 3" | 54" |
| | 5' | 58.75" | 1.25" | 3" | 63" | 1.5" | 3" | 63.25" |
| | 6' | 68" | 1.25" | 3" | 72.25" | 1.5" | 3" | 72.5" |
| | 7' | 86.75" | 1.25" | 3" | 91" | 1.5" | 3" | 91.25" |
| | 8' | 95.5" | 1.25" | 3" | 99.75" | 1.5" | 3" | 100" |
| | 9' | 105.5" | 1.25" | 3" | 109.75" | 1.5" | 3" | 110" |
| ING | 10' | 114.75" | 1.25" | 3" | 119" | 1.5" | 3" | 119.25" |
| & POST | 11' | 133.5" | 1.25" | 3" | 137.75" | 1.5" | 3" | 138" |
| S | 12' | 143" | 1.25" | 3" | 147.25" | 1.5" | 3" | 147.5" |
| | 13' | 152.25" | 1.25" | 3" | 156.5" | 1.5" | 3" | 156.75" |
| | 14' | 171" | 1.25" | 3" | 175.25" | 1.5" | 3" | 175.5" |
| | 15' | 180.25" | 1.25" | 3" | 184.5" | 1.5" | 3" | 184.75" |
| | 16' | 189.75" | 1.25" | 3" | 194" | 1.5" | 3" | 194.25" |

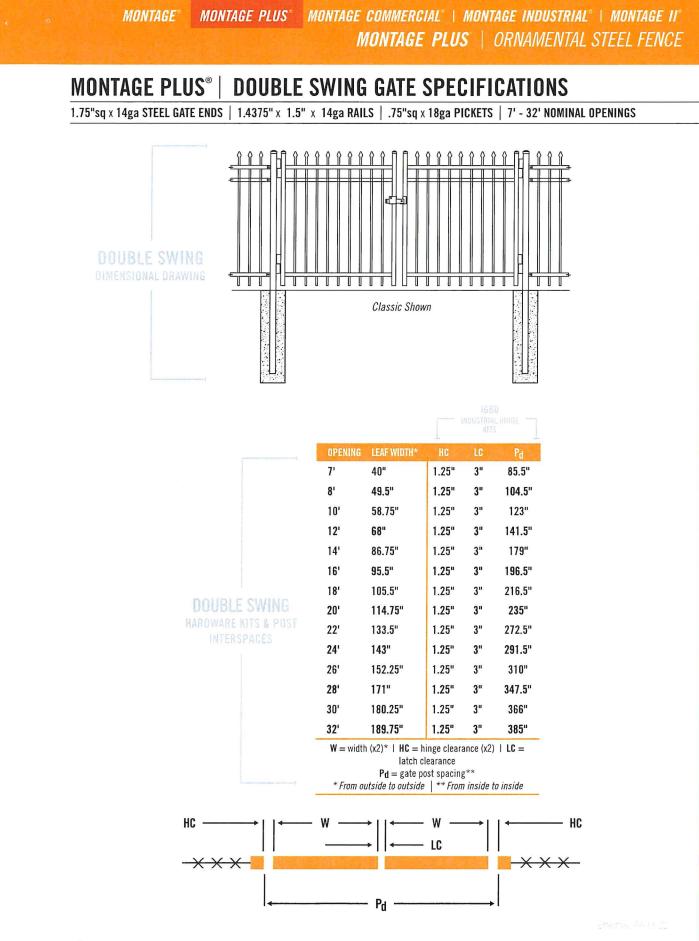
 $\label{eq:W} \begin{array}{c|c} \textbf{W} = \text{width}^{\star} & | & \textbf{HC} = \text{hinge clearance} & | & \textbf{LC} = \text{latch clearance} & | & \textbf{P}_S = \text{gate post spacing}^{\star \star} \\ & & & \star \textit{From outside to outside} & | & \star {}^{\star \star}\textit{From inside to inside} \end{array}$



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AMERISTAR ASSA ABLOY

TO PLACE YOUR ORDER CALL 888-333-3422 VISIT AMERISTARPERIMETER.COM



AMERISTAR ASSA ABLOY

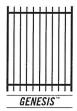
MONTAGE PLUS[®] | 2-RAIL SINGLE SWING GATES

4" AIR GAP | STANDARD BOTTOM | GATE HARDWARE SOLD SEPARATELY

| | OPENING | LEAF WIDTH | ITEM NUMBER | PICKET QTY | WEIGHT | STOCKING |
|---|---------|------------|--------------------------|------------|-------------|-----------|
| | 3.5' | 40" | 1W <u>⊠⊗</u> 234-42 | 7 | 27 lbs | Ø |
| | 4' | 49.5" | 1W <u>⊠⊗</u> 234-48 | 9 | 32 lbs | Ø |
| | 5' | 58.75" | 1W <u>⊠⊗</u> 234-60 | 11 | 36 lbs | \otimes |
| | 6' | 68" | 1W <u>⊠⊗</u> 234-72 | 13 | 41 lbs | Ø |
| | 7' | 86.75" | 1W <u>⊠⊗</u> 234-84 | 17 | 49 lbs | \otimes |
| | 8' | 95.5" | 1W <u>⊠⊗</u> 234-96 | 19 | 53 lbs | 0 |
| | 9' | 105.5" | 1W <u>⊠⊗</u> 234-108 | 21 | 93 lbs | Ø |
| | 10' | 114.75" | 1W <u>⊠⊗</u> 234-120 | 23 | 102 lbs | Ø |
| | 11' | 133.5" | 1W <u>⊠⊗</u> 234-132 | 27 | 115 lbs | Ø |
| | 12' | 143" | 1W⊠⊗234-144 | 29 | 129 lbs | Ø |
| | 13' | 152.25" | 1W⊠⊗234-156 | 31 | 140 lbs | \otimes |
| | 14' | 171" | 1W⊠⊗234-168 | 35 | 148 lbs | \otimes |
| | 15' | 180.25" | 1W⊠⊗234-180 | 37 | 156 lbs | \otimes |
| | 16' | 189.75" | 1₩ <u>⊠ ⊗</u> 234-192 | 39 | 167 lbs | 0 |
| | 3.5' | 40" | 1W⊠⊗240-42 | 7 | 30 lbs | 0 |
| | 4' | 49.5" | 1W⊠⊗240-48 | 9 | 36 lbs | 0 |
| | 5' | 58.75" | 1W⊠⊗240-60 | 11 | 41 lbs | \otimes |
| | 6' | 68" | 1W⊠⊗240-72 | 13 | 46 lbs | Ø |
| | 7' | 86.75" | 1W⊠⊗240-84 | 17 | 54 lbs | 0 |
| 1 | 8' | 95.5" | 1W⊠⊗240-96 | 19 | 73 lbs | 0 |
| | 9' | 105.5" | 1W⊠⊗240-108 | 21 | 104 lbs | 0 |
| T | 10' | 114.75" | 1W⊠⊗240-120 | 23 | 113 lbs | 0 |
| | 11' | 133.5" | 1W⊠⊗240-132 | 27 | 127 lbs | Ø |
| | 12' | 143" | 1W⊠⊗240-144 | 29 | 142 lbs | 0 |
| | 13' | 152.25" | 1W⊠⊗240-156 | 31 | 153 lbs | \otimes |
| | 14' | 171" | 1W⊠⊗240-168 | 35 | 162 lbs | \otimes |
| | 15' | 180.25" | 1W⊠⊗240-180 | 37 | 171 lbs | \otimes |
| | 16' | 189.75" | 1W⊠⊗240-192 | 39 | 182 lbs | \otimes |
| | 3.5' | 40" | 1₩ <u>⊠ ⊗</u> 246-42 | 7 | 37 lbs | Ø |
| | 4' | 49.5" | 1W <u>⊠⊗</u> 246-48 | 9 | 40 lbs | \otimes |
| | 5' | 58.75" | 1W <u>⊠⊗</u> 246-60 | 11 | 49 lbs | Ø |
| | 6' | 68" | 1₩ <u>⊠⊗</u> 246-72 | 13 | 57 lbs | Ø |
| | 7' | 86.75" | 1₩ <u>⊠ ⊗</u> 246-84 | 17 | 63 lbs | Ø |
| | 8' | 95.5" | 1W <u>⊠ ⊗</u> 246-96 | 19 | 73 lbs | Ø |
| | 9' | 105.5" | 1W <u>⊠ ⊗</u> 246-108 | 21 | 110 lbs | \otimes |
| | 10' | 114.75" | 1W <u>⊠⊗</u> 246-120 | 23 | 121 lbs | Ø |
| | A | DDITIONAL | 4', 5' & 6' HEIGHT | S CONTINUE | D ON NEXT I | PAGE |









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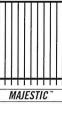
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4" AIR GAP | STANDARD BOTTOM | GATE HARDWARE SOLD SEPARATELY

| | OPENING | LEAF WIDTH | ITEM NUMBER | PICKET QTY | WEIGHT | STOCKING | HIII |
|----------|---------|------------|-----------------------|------------|---------|-----------|--------------------------|
| [] | 11' | 133.5" | 1W <u>⊠⊗</u> 246-132 | 27 | 138 lbs | 0 | |
| | 12' | 143" | 1W <u>⊠⊗</u> 246-144 | 29 | 155 lbs | \otimes | |
| 4 | 13' | 152.25" | 1W <u>⊠⊗</u> 246-156 | 31 | 166 lbs | \otimes | |
| | 14' | 171" | 1W <u>⊠⊗</u> 246-168 | 35 | 176 lbs | \otimes | H++++ |
| | 15' | 180.25" | 1W <u>⊠ ⊗</u> 246-180 | 37 | 186 lbs | \otimes | CLA. |
| | 16' | 189.75" | 1W <u>⊠⊗</u> 246-192 | 39 | 197 lbs | 0 | httt |
| | 3.5' | 40" | 1W <u>⊠ ⊗</u> 258-42 | 7 | 46 lbs | Ø | |
| | 4' | 49.5" | 1W <u>⊠ ⊗</u> 258-48 | 9 | 49 lbs | 0 | |
| | 5' | 58.75" | 1W <u>⊠⊗</u> 258-60 | 11 | 59 lbs | \otimes | |
| | 6' | 68" | 1W <u>⊠⊗</u> 258-72 | 13 | 69 lbs | Ø | |
| | 7' | 86.75" | 1W <u>⊠⊗</u> 258-84 | 17 | 75 lbs | 0 | MAJE |
| 51 | 8' | 95.5" | 1W <u>⊠⊗</u> 258-96 | 19 | 88 lbs | 0 | |
| HEIGHT | 9' | 105.5" | 1W <u>⊠⊗</u> 258-108 | 21 | 127 lbs | 0 | |
| | 10' | 114.75" | 1W <u>⊠⊗</u> 258-120 | 23 | 140 lbs | 0 | |
| | 11' | 133.5" | 1W <u>⊠⊗</u> 258-132 | 27 | 161 lbs | \otimes | |
| | 12' | 143" | 1W <u>⊠⊗</u> 258-144 | 29 | 181 lbs | 0 | |
| | 13' | 152.25" | 1W <u>⊠⊗</u> 258-156 | 31 | 192 lbs | 0 | GEN |
| | 14' | 171" | 1W <u>⊠⊗</u> 258-168 | 35 | 204 lbs | 0 | |
| | 15' | 180.25" | 1W <u>⊠⊗</u> 258-180 | 37 | 216 lbs | \otimes | $\left + + + + \right $ |
| L(| 16' | 189.75" | 1W <u>⊠⊗</u> 258-192 | 39 | 227 lbs | 0 | |
| | 3.5' | 40" | 1W <u>⊠⊗</u> 270-42 | 7 | 54 lbs | 0 | |
| | 4' | 49.5" | 1W <u>⊠⊗</u> 270-48 | 9 | 58 lbs | 0 | |
| | 5' | 58.75" | 1W <u>⊠⊗</u> 270-60 | 11 | 69 lbs | \otimes | ┠┼┼┼┼ |
| | 6' | 68" | 1W <u>⊠⊗</u> 270-72 | 13 | 80 lbs | 0 | WARI |
| | 7' | 86.75" | 1W <u>⊠⊗</u> 270-84 | 17 | 88 lbs | \otimes | |
| 61 | 8' | 95.5" | 1W <u>⊠⊗</u> 270-96 | 19 | 104 lbs | 0 | |
| HEIGHT | 9' | 105.5" | 1W <u>⊠⊗</u> 270-108 | 21 | 144 lbs | 0 | |
| | 10' | 114.75" | 1W <u>⊠⊗</u> 270-120 | 23 | 159 lbs | 0 | |
| | 11' | 133.5" | 1W <u>⊠⊗</u> 270-132 | 27 | 183 lbs | \otimes | |
| | 12' | 143" | 1W <u>⊠⊗</u> 270-144 | 29 | 206 lbs | 0 | |
| | 13' | 152.25" | 1W <u>⊠⊗</u> 270-156 | 31 | 220 lbs | \otimes | |
| | 14' | 171" | 1W <u>⊠⊗</u> 270-168 | 35 | 233 lbs | 0 | |
| | 15' | 180.25" | 1W <u>⊠⊗</u> 270-180 | 37 | 246 lbs | \otimes | |
| <u> </u> | 16' | 189.75" | 1W <u>⊠⊗</u> 270-192 | 39 | 258 lbs | 0 | |





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 $\underline{\boxtimes}$ = FENCE STYLES AVAILABLE | \underline{C} = Classic \underline{M} = Majestic \underline{G} = Genesis \underline{W} = Warrior

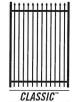
 $\underline{\otimes} = \textit{COLOR OPTIONS AVAILABLE} \ | \ \underline{B} = \mathsf{Black}$

 $\odot = NON-STOCKED PRODUCT$

For details, see Ameristar's Sales Policy in the catalog guide.

3" AIR GAP | STANDARD BOTTOM | GATE HARDWARE SOLD SEPARATELY

| | OPENING | LEAF WIDTH | ITEM NUMBER | PICKET QTY | WEIGHT | STOCKING |
|--------|---------|------------|---------------------|------------|--------|-----------|
| | 3.5' | 40" | 1R <u>⊠⊗</u> 234-42 | 9 | 30 lbs | 0 |
| | 4' | 49.5" | 1R <u>⊠⊗</u> 234-48 | 12 | 34 lbs | 0 |
| 3' | 5' | 58.75" | 1R <u>⊠⊗</u> 234-60 | 14 | 40 lbs | \otimes |
| | 6' | 68" | 1R <u>⊠⊗</u> 234-72 | 17 | 46 lbs | 0 |
| | 7' | 86.75" | 1R <u>⊠⊗</u> 234-84 | 22 | 54 lbs | \otimes |
| | 8' | 95.5" | 1R <u>⊠⊗</u> 234-96 | 24 | 60 lbs | Ø |
| | 3.5' | 40" | 1R <u>⊠⊗</u> 240-42 | 9 | 34 lbs | Ø |
| | 4' | 49.5" | 1R <u>⊠⊗</u> 240-48 | 12 | 39 lbs | 0 |
| 3.5' | 5' | 58.75" | 1R <u>⊠⊗</u> 240-60 | 14 | 46 lbs | \otimes |
| HEIGHT | 6' | 68" | 1R <u>⊠⊗</u> 240-72 | 17 | 52 lbs | \otimes |
| | 7' | 86.75" | 1R <u>⊠⊗</u> 240-84 | 22 | 61 lbs | \otimes |
| · | 8' | 95.5" | 1R <u>⊠⊗</u> 240-96 | 24 | 68 lbs | Ø |
| | 3.5' | 40" | 1R <u>⊠⊗</u> 246-42 | 9 | 39 lbs | Ø |
| | 4' | 49.5" | 1R <u>⊠⊗</u> 246-48 | 12 | 42 lbs | Ø |
| 41 | 5' | 58.75" | 1R <u>⊠⊗</u> 246-60 | 14 | 53 lbs | \otimes |
| HEIGHT | 6' | 68" | 1R <u>⊠⊗</u> 246-72 | 17 | 61 lbs | 0 |
| | 7' | 86.75" | 1R <u>⊠⊗</u> 246-84 | 22 | 69 lbs | \otimes |
| | 8' | 95.5" | 1R <u>⊠⊗</u> 246-96 | 24 | 80 lbs | 0 |







 $\boxed{\boxtimes}$ = FENCE STYLES AVAILABLE | \underline{C} = Classic \underline{M} = Majestic \underline{G} = Genesis

 $\underline{\otimes}$ = COLOR OPTIONS AVAILABLE | \underline{B} = Black

 $\odot = NON-STOCKED PRODUCT$

For details, see Ameristar's Sales Policy in the catalog guide.

Notes: Genesis panels are packaged with BLACK picket plugs.

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3" AIR GAP | STANDARD BOTTOM | GATE HARDWARE SOLD SEPARATELY

| | OPENING | LEAF WIDTH | ITEM NUMBER | PICKET QTY | WEIGHT | STOCKING | |
|--------|---------|------------|---------------------|------------|---------|-----------|----------|
| | 3.5' | 40" | 1R <u>⊠⊗</u> 258-42 | 9 | 48 lbs | 0 | |
| | 4' | 49.5" | 1R <u>⊠⊗</u> 258-48 | 12 | 51 lbs | 0 | |
| 5' | 5' | 58.75" | 1R <u>⊠⊗</u> 258-60 | 14 | 64 lbs | \otimes | |
| | 6' | 68" | 1R <u>⊠⊗</u> 258-72 | 17 | 74 lbs | 0 | |
| | 7' | 86.75" | 1R <u>⊠⊗</u> 258-84 | 22 | 83 lbs | \otimes | CLASSIC |
| | 8' | 95.5" | 1R <u>⊠⊗</u> 258-96 | 24 | 97 lbs | 0 | h |
| [] | 3.5' | 40" | 1R <u>⊠⊗</u> 270-42 | 9 | 56 lbs | Ø | |
| | 4' | 49.5" | 1R <u>⊠⊗</u> 270-48 | 12 | 60 lbs | Ø | |
| 61 | 5' | 58.75" | 1R <u>⊠⊗</u> 270-60 | 14 | 75 lbs | \otimes | |
| HEIGHT | 6' | 68" | 1R <u>⊠⊗</u> 270-72 | 17 | 87 lbs | 0 | |
| | 7' | 86.75" | 1R <u>⊠⊗</u> 270-84 | 22 | 97 lbs | \otimes | MAJESTIC |
| L | 8' | 95.5" | 1R <u>⊠⊗</u> 270-96 | 24 | 113 lbs | 0 | |
| | | | | | | | |

 $\underline{\boxtimes} = FENCE STYLES AVAILABLE \mid \underline{C} = Classic \quad \underline{M} = Majestic \quad \underline{G} = Genesis$

 $\underline{\otimes} = \textit{COLOR OPTIONS AVAILABLE} \ | \ \underline{B} = \mathsf{Black}$

 $\odot = NON-STOCKED PRODUCT$

For details, see Ameristar's Sales Policy in the catalog guide.



Notes: Genesis panels are packaged with BLACK picket plugs.



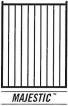
MONTAGE PLUS[®] | 2-RAIL SINGLE SWING GATES

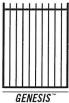
4" AIR GAP | FLUSH BOTTOM | GATE HARDWARE SOLD SEPARATELY

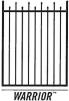
| | OPENING | LEAF WIDTH | ITEM NUMBER | PICKET QTY | WEIGHT | STOCKING |
|----|---------|------------|---------------------------|------------|---------|-----------|
| | 3.5' | 40" | 1W⊠⊗234F-42 | 7 | 27 lbs | 0 |
| | 4' | 49.5" | 1₩ <u>⊠ ⊗</u> 234F-48 | 9 | 32 lbs | \otimes |
| | 5' | 58.75" | 1₩⊠⊗234F-60 | 11 | 36 lbs | \otimes |
| | 6' | 68" | 1₩ <u>⊠ ⊗</u> 234F-72 | 13 | 41 lbs | \otimes |
| | 7' | 86.75" | 1₩ <u>⊠ ⊗</u> 234F-84 | 17 | 49 lbs | \otimes |
| | 8' | 95.5" | 1₩ <u>⊠ ⊗</u> 234F-96 | 19 | 53 lbs | Ø |
| 31 | 9' | 105.5" | 1W⊠⊗234F-108 | 21 | 93 lbs | Ø |
| | 10' | 114.75" | 1W⊠⊗234F-120 | 23 | 102 lbs | \otimes |
| | 11' | 133.5" | 1₩ <u>⊠⊗</u> 234F-132 | 27 | 115 lbs | \otimes |
| | 12' | 143" | 1W⊠⊗234F-144 | 29 | 129 lbs | \otimes |
| | 13' | 152.25" | 1W <u>⊠⊗</u> 234F-156 | 31 | 140 lbs | \otimes |
| | 14' | 171" | 1W <u>⊠⊗</u> 234F-168 | 35 | 148 lbs | Ø |
| | 15' | 180.25" | 1W <u>⊠⊗</u> 234F-180 | 37 | 156 lbs | \otimes |
| | 16' | 189.75" | 1W <u>⊠⊗</u> 234F-192 | 39 | 167 lbs | \otimes |
| | 3.5' | 40" | 1W <u>⊠⊗</u> 240F-42 | 7 | 30 lbs | \otimes |
| | 4' | 49.5" | 1W <u>⊠⊗</u> 240F-48 | 9 | 36 lbs | \otimes |
| | 5' | 58.75" | 1W <u>⊠⊗</u> 240F-60 | 11 | 41 lbs | \otimes |
| | 6' | 68" | 1W <u>⊠⊗</u> 240F-72 | 13 | 46 lbs | \otimes |
| | 7' | 86.75" | 1W <u>⊠⊗</u> 240F-84 | 17 | 54 lbs | \otimes |
| 21 | 8' | 95.5" | 1W <u>⊠⊗</u> 240F-96 | 19 | 73 lbs | 0 |
| 5' | 9' | 105.5" | 1W <u>⊠⊗</u> 240F-108 | 21 | 104 lbs | \otimes |
| | 10' | 114.75" | 1W <u>⊠⊗</u> 240F-120 | 23 | 113 lbs | 0 |
| | 11' | 133.5" | 1W <u>⊠⊗</u> 240F-132 | 27 | 127 lbs | \otimes |
| | 12' | 143" | 1W <u>⊠⊗</u> 240F-144 | 29 | 142 lbs | \otimes |
| | 13' | 152.25" | 1W <u>⊠⊗</u> 240F-156 | 31 | 153 lbs | \otimes |
| | 14' | 171" | 1W <u>⊠⊗</u> 240F-168 | 35 | 162 lbs | 0 |
| | 15' | 180.25" | 1W <u>⊠⊗</u> 240F-180 | 37 | 171 lbs | \otimes |
| | 16' | 189.75" | 1W <u>⊠⊗</u> 240F-192 | 39 | 182 lbs | 0 |
| | 3.5' | 40" | 1W <u>⊠⊗</u> 246F-42 | 7 | 37 lbs | 0 |
| | 4' | 49.5" | 1₩ <u>⊠⊗</u> 246F-48 | 9 | 40 lbs | 0 |
| | 5' | 58.75" | 1₩ <u>⊠⊗</u> 246F-60 | 11 | 49 lbs | \otimes |
| 8 | 6' | 68" | 1₩ <u>⊠⊗</u> 246F-72 | 13 | 57 lbs | 0 |
| | 7' | 86.75" | 1₩ <u>⊠⊗</u> 246F-84 | 17 | 63 lbs | \otimes |
| | 8' | 95.5" | 1₩ <u>⊠⊗</u> 246F-96 | 19 | 73 lbs | Ø |
| | 9' | 105.5" | 1W <u>⊠⊗</u> 246F-108 | 21 | 110 lbs | \otimes |
| | 10' | 114.75" | 1W <u>⊠⊗</u> 246F-120 | 23 | 121 lbs | \otimes |



CLASSIC~







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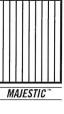
AMERISTAR[.]

ASSA ABLOY

4" AIR GAP | FLUSH BOTTOM | GATE HARDWARE SOLD SEPARATELY

| 01 | PENING LI | EAF WIDTH | ITEM NUMBER | PICKET QTY | WEIGHT | STOCKING |
|----------|-------------------|------------|-----------------------|------------|------------------|-----------|
| 1 | l' 1: | 33.5" | 1W <u>⊠⊗</u> 246F-132 | 27 | 138 lbs | \otimes |
| 1: | 2' 1 [,] | 43" | 1W <u>⊠⊗</u> 246F-144 | 29 | 155 lbs | \otimes |
| 4 13 | B' 1 | 52.25" | 1W <u>⊠⊗</u> 246F-156 | 31 | 166 lbs | \otimes |
| EIGHT 14 | F 1 | 71" | 1W <u>⊠⊗</u> 246F-168 | 35 | 176 lbs | \otimes |
| 15 | 5' 18 | 80.25" | 1W <u>⊠⊗</u> 246F-180 | 37 | 186 lbs | \otimes |
| 16 | 6' 18 | 89.75" | 1W <u>⊠⊗</u> 246F-192 | 39 | 197 lbs | 0 |
| 3. | 5' 4 | 0" | 1W <u>⊠⊗</u> 258F-42 | 7 | 46 lbs | \otimes |
| 4' | 4 | 9.5" | 1W <u>⊠⊗</u> 258F-48 | 9 | 49 lbs | \otimes |
| 5' | 5 | 8.75" | 1W <u>⊠⊗</u> 258F-60 | 11 | 59 lbs | \odot |
| 6' | 6 | B" | 1W⊠⊗258F-72 | 13 | 69 lbs | Ø |
| י7 | 8 | 6.75" | 1W⊠⊗258F-84 | 17 | 75 lbs | \otimes |
| 8' | 9 | 5.5" | 1W <u>⊠⊗</u> 258F-96 | 19 | 88 lbs | \otimes |
| 9' | 10 |)5.5" | 1W⊠⊗258F-108 | 21 | 127 lbs | \otimes |
| 10 IC | י 11 | 4.75" | 1W <u>⊠⊗</u> 258F-120 | 23 | 140 lbs | \otimes |
| 11 | ' 13 | 33.5" | 1W⊠⊗258F-132 | 27 | 161 lbs | \odot |
| 12 | " 14 | 13" | 1W⊠⊗258F-144 | 29 | 181 lbs | 0 |
| 13 | 15 | 52.25" | 1W⊠⊗258F-156 | 31 | 192 lbs | \otimes |
| 14 | ' 17 | /1" | 1W⊠⊗258F-168 | 35 | 204 lbs | 0 |
| 15 | ' 18 | 80.25" | 1W⊠⊗258F-180 | 37 | 216 lbs | 0 |
| 16 | ' 18 | 89.75" | 1W <u>⊠⊗</u> 258F-192 | 39 | 227 lbs | 0 |
| 3. | 5' 40 |)" | 1W <u>⊠⊗</u> 270F-42 | 7 | 54 lbs | 0 |
| 4' | 49 | 9.5" | 1W <u>⊠⊗</u> 270F-48 | 9 | 58 lbs | 0 |
| 5' | 58 | 3.75" | 1W <u>⊠⊗</u> 270F-60 | 11 | 69 lbs | \otimes |
| 6' | 68 | 3 " | 1W <u>⊠⊗</u> 270F-72 | 13 | 80 lbs | 0 |
| 7' | 86 | 6.75" | 1W <u>⊠⊗</u> 270F-84 | 17 | 88 lbs | 0 |
| 8' | 95 | 5.5" | 1W <u>⊠⊗</u> 270F-96 | 19 | 104 lbs | 0 |
| 9' | 10 | 15.5" | 1W <u>⊠⊗</u> 270F-108 | 21 | 144 lbs | 0 |
| HT 10 | ' 11 | 4.75" | 1W <u>⊠⊗</u> 270F-120 | 23 | 159 lbs | 0 |
| 11 | ' 13 | 3.5" | 1W <u>⊠⊗</u> 270F-132 | 27 | 1 8 3 lbs | \otimes |
| 12 | ' 14 | 3" | 1W <u>⊠⊗</u> 270F-144 | 29 | 206 lbs | 0 |
| 13 | ' 15 | 2.25" | 1W <u>⊠⊗</u> 270F-156 | 31 | 220 lbs | \otimes |
| 14 | ' 17 | '1" | 1W <u>⊠⊗</u> 270F-168 | 35 | 233 lbs | 0 |
| 15 | ' 18 | 0.25" | 1W <u>⊠⊗</u> 270F-180 | 37 | 246 lbs | \otimes |
| 16 | ' 18 | 9.75" | 1W⊠⊗270F-192 | 39 | 258 lbs | Ø |









 $\underline{\boxtimes}$ = FENCE STYLES AVAILABLE | \underline{C} = Classic \underline{M} = Majestic \underline{G} = Genesis \underline{W} = Warrior

 $\underline{\otimes} = \textit{COLOR OPTIONS AVAILABLE} | \underline{B} = Black$

 $\odot = NON-STOCKED PRODUCT$

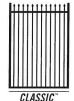
For details, see Ameristar's Sales Policy in the catalog guide.

MONTAGE

MONTAGE PLUS[®] | 2-RAIL SINGLE SWING GATES

3" AIR GAP | FLUSH BOTTOM | GATE HARDWARE SOLD SEPARATELY

| | OPENING | LEAF WIDTH | ITEM NUMBER | PICKET QTY | WEIGHT | STOCKING |
|--------|---------|------------|----------------------|------------|--------|-----------|
| | 3.5' | 40" | 1R <u>⊠⊗</u> 234F-42 | 9 | 30 lbs | \otimes |
| | 4' | 49.5" | 1R <u>⊠⊗</u> 234F-48 | 12 | 34 lbs | \otimes |
| 3' | 5' | 58.75" | 1R <u>⊠⊗</u> 234F-60 | 14 | 40 lbs | \otimes |
| HEIGHT | 6' | 68" | 1R <u>⊠⊗</u> 234F-72 | 17 | 46 lbs | 0 |
| | 7' | 86.75" | 1R <u>⊠⊗</u> 234F-84 | 22 | 54 lbs | \otimes |
| L | 8' | 95.5" | 1R <u>⊠⊗</u> 234F-96 | 24 | 60 lbs | Ø |
| | 3.5' | 40" | 1R <u>⊠⊗</u> 240F-42 | 9 | 34 lbs | Ø |
| | 4' | 49.5" | 1R <u>⊠⊗</u> 240F-48 | 12 | 39 lbs | \otimes |
| 3.5' | 5' | 58.75" | 1R <u>⊠⊗</u> 240F-60 | 14 | 46 lbs | \otimes |
| HEIGHT | 6' | 68" | 1R <u>⊠⊗</u> 240F-72 | 17 | 52 lbs | Ø |
| | 7' | 86.75" | 1R <u>⊠⊗</u> 240F-84 | 22 | 61 lbs | \otimes |
| | 8' | 95.5" | 1R <u>⊠⊗</u> 240F-96 | 24 | 68 lbs | Ø |
| | 3.5' | 40" | 1R <u>⊠⊗</u> 246F-42 | 9 | 39 lbs | Ø |
| | 4' | 49.5" | 1R <u>⊠⊗</u> 246F-48 | 12 | 42 lbs | \otimes |
| 1 | 5' | 58.75" | 1R <u>⊠⊗</u> 246F-60 | 14 | 53 lbs | Ø |
| HEIGHT | 6' | 68" | 1R <u>⊠⊗</u> 246F-72 | 17 | 61 lbs | \otimes |
| | 7' | 86.75" | 1R <u>⊠⊗</u> 246F-84 | 22 | 69 lbs | \otimes |
| | 8' | 95.5" | 1R <u>⊠⊗</u> 246F-96 | 24 | 80 lbs | \otimes |







 $\underline{\boxtimes} = \textit{FENCE STYLES AVAILABLE} \ | \ \underline{C} = \text{Classic} \ \underline{M} = \text{Majestic} \ \underline{G} = \text{Genesis}$

 $\underline{\otimes} = \textit{COLOR OPTIONS AVAILABLE} | \underline{B} = \text{Black}$

 $\odot = NON-STOCKED PRODUCT$

For details, see Ameristar's Sales Policy in the catalog guide.

Notes: Genesis panels are packaged with BLACK picket plugs.

AMERISTAR

MONTAGE PLUS[®] | 2-RAIL SINGLE SWING GATES

3" AIR GAP | FLUSH BOTTOM | GATE HARDWARE SOLD SEPARATELY

| | OPENING | LEAF WIDTH | ITEM NUMBER | PICKET QTY | WEIGHT | STOCKING |
|-------|---------|---|--|---|---|-----------|
| | 3.5' | 40" | 1R <u>⊠⊗</u> 258F-42 | 9 | 48 lbs | \otimes |
| | 4' | 49.5" | 1R <u>⊠⊗</u> 258F-48 | 12 | 51 lbs | Ø |
| 5' | 5' | 58.75" | 1R <u>⊠⊗</u> 258F-60 | 14 | 64 lbs | Ø |
| EIGHT | 6' | 68" | 1R <u>⊠⊗</u> 258F-72 | 17 | 74 lbs | Ø |
| | 7' | 86.75" | 1R <u>⊠⊗</u> 258F-84 | 22 | 83 lbs | \otimes |
| L | 8' | 95.5" | 1R <u>⊠⊗</u> 258F-96 | 24 | 97 lbs | Ø |
| [] | 3.5' | 40" | 1R <u>⊠⊗</u> 270F-42 | 9 | 56 lbs | Ø |
| | 4' | 49.5" | 1R <u>⊠⊗</u> 270F-48 | 12 | 60 lbs | Ø |
| 31 | 5' | 58.75" | 1R <u>⊠⊗</u> 270F-60 | 14 | 75 lbs | \otimes |
| | 6' | 68" | 1R <u>⊠⊗</u> 270F-72 | 17 | 87 lbs | \otimes |
| | 7' | 86.75" | 1R <u>⊠⊗</u> 270F-84 | 22 | 97 Ibs | 0 |
| | 8' | 95.5" | 1R <u>⊠⊗</u> 270F-96 | 24 | 113 lbs | 0 |
| | | Indiana and a second second second second second second | and the second | and define our rest that we have the state of the | and the second se | |

 $\underline{\boxtimes}$ = FENCE STYLES AVAILABLE | \underline{C} = Classic \underline{M} = Majestic \underline{G} = Genesis

 $\underline{\otimes} = \textit{COLOR OPTIONS AVAILABLE} \ | \ \underline{B} = \mathsf{Black}$

S = NON-STOCKED PRODUCT

For details, see Ameristar's Sales Policy in the catalog guide.

GENESI

Notes: Genesis panels are packaged with BLACK picket plugs.

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4" AIR GAP | STANDARD BOTTOM | GATE HARDWARE SOLD SEPARATELY

| | OPENING | LEAF WIDTH | ITEM NUMBER | PICKET QTY | WEIGHT | STOCKING |
|---|---------|------------|---------------------------|------------|------------------|-----------|
| | 3.5' | 40" | 1₩⊠⊗334-42 | 7 | 30 lbs | Ø |
| | 4' | 49.5" | 1W <u>⊠⊗</u> 334-48 | 9 | 36 lbs | \otimes |
| | 5' | 58.75" | 1W <u>⊠⊗</u> 334-60 | 11 | 41 lbs | \otimes |
| | 6' | 68" | 1W <u>⊠⊗</u> 334-72 | 13 | 47 lbs | \otimes |
| | 7' | 86.75" | 1W <u>⊠⊗</u> 334-84 | 17 | 57 lbs | \otimes |
| | 8' | 95.5" | 1W <u>⊠⊗</u> 334-96 | 19 | 62 lbs | \otimes |
| | 9' | 105.5" | 1W <u>⊠⊗</u> 334-108 | 21 | 100 lbs | \otimes |
| | 10' | 114.75" | 1W <u>⊠⊗</u> 334-120 | 23 | 123 lbs | \otimes |
| | 11' | 133.5" | 1W <u>⊠⊗</u> 334-132 | 27 | 138 lbs | \otimes |
| | 12' | 143" | 1W <u>⊠⊗</u> 334-144 | 29 | 153 lbs | Ø |
| | 13' | 152.25" | 1W <u>⊠⊗</u> 334-156 | 31 | 164 lbs | \otimes |
| | 14' | 171" | 1W <u>⊠⊗</u> 334-168 | 35 | 176 lbs | Ø |
| | 15' | 180.25" | 1W <u>⊠⊗</u> 334-180 | 37 | 189 lbs | \otimes |
| | 16' | 189.75" | 1W⊠⊗334-192 | 39 | 202 lbs | Ø |
| | 3.5' | 40" | 1W⊠⊗340-42 | 7 | 34 lbs | Ø |
| | 4' | 49.5" | 1W⊠⊗340-48 | 9 | 40 lbs | Ø |
| | 5' | 58.75" | 1W⊠⊗340-60 | 11 | 46 lbs | \otimes |
| | 6' | 68" | 1W⊠⊗340-72 | 13 | 47 lbs | \otimes |
| | 7' | 86.75" | 1W⊠⊗340-84 | 17 | 62 lbs | \odot |
| | 8' | 95.5" | 1W⊠⊗340-96 | 19 | 68 lbs | \otimes |
| | 9' | 105.5" | 1W⊠⊗340-108 | 21 | 115 lbs | \otimes |
| | 10' | 114.75" | 1W <u>⊠⊗</u> 340-120 | 23 | 133 lbs | 0 |
| | 11' | 133.5" | 1W⊠⊗340-132 | 27 | 150 lbs | \otimes |
| | 12' | 143" | 1W <u>⊠⊗</u> 340-144 | 29 | 167 lbs | \otimes |
| | 13' | 152.25" | 1W⊠⊗340-156 | 31 | 179 lbs | 0 |
| | 14' | 171" | 1W <u>⊠⊗</u> 340-168 | 35 | 191 lbs | 0 |
| | 15' | 180.25" | 1W⊠⊗340-180 | 37 | 204 lbs | 0 |
| | 16' | 189.75" | 1₩ <u>⊠ ⊗</u> 340-192 | 39 | 217 lbs | 0 |
| 4 | 3.5' | 40" | 1₩ <u>⊠</u> ⊗ 346-42 | 7 | 41 lbs | 0 |
| | 4' | 49.5" | 1W <u>⊠ ⊗</u> 346-48 | 9 | 44 lbs | MB |
| | 5' | 58.75" | 1W⊠⊗346-60 | 11 | 54 lbs | 0 |
| | 6' | 68" | 1₩ <u>⊠ ⊗</u> 346-72 | 13 | 63 lbs | 0 |
| | 7' | 86.75" | 1₩ <u>⊠ ⊗</u> 346-84 | 17 | 70 lbs | \otimes |
| | 8' | 95.5" | 1₩ <u>⊠ ⊗</u> 346-96 | 19 | 82 lbs | Ø |
| | 9' | 105.5" | 1W⊠⊗346-108 | 21 | 1 30 l bs | \otimes |
| | 10' | 114.75" | 1W⊠⊗346-120 | 23 | 143 lbs | 0 |



MAJESTIC





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AMERISTAR[.]

MONTAGE PLUS[®] | 3-RAIL SINGLE SWING GATES

4" AIR GAP | STANDARD BOTTOM | GATE HARDWARE SOLD SEPARATELY

| | OPENING | LEAF WIDTH | ITEM NUMBER | PICKET QTY | WEIGHT | STOCKING |
|-------|---------|------------|--------------------------|------------|---------|-----------|
| | 11' | 133.5" | 1W <u>⊠⊗</u> 346-132 | 27 | 162 lbs | Ø |
| | 12' | 143" | 1W <u>⊠⊗</u> 346-144 | 29 | 181 lbs | Ø |
| 4' | 13' | 152.25" | 1W <u>⊠⊗</u> 346-156 | 31 | 194 lbs | \otimes |
| EIGHT | 14' | 171" | 1W <u>⊠⊗</u> 346-168 | 35 | 206 lbs | 0 |
| | 15' | 180.25" | 1W <u>⊠⊗</u> 346-180 | 37 | 219 lbs | \otimes |
| | 16' | 189.75" | 1W <u>⊠⊗</u> 346-192 | 39 | 232 lbs | \otimes |
| | 3.5' | 40" | 1W <u>⊠⊗</u> 358-42 | 7 | 49 lbs | Ø |
| | 4' | 49.5" | 1W <u>⊠⊗</u> 358-48 | 9 | 53 lbs | 0 |
| | 5' | 58.75" | 1W <u>⊠⊗</u> 358-60 | 11 | 64 lbs | \otimes |
| | 6' | 68" | 1W <u>⊠⊗</u> 358-72 | 13 | 74 lbs | \otimes |
| | 7' | 86.75" | 1W <u>⊠⊗</u> 358-84 | 17 | 82 lbs | \otimes |
| 5' | 8' | 95.5" | 1W <u>⊠⊗</u> 358-96 | 19 | 97 lbs | 0 |
| | 9' | 105.5" | 1W <u>⊠⊗</u> 358-108 | 21 | 159 lbs | \otimes |
| | 10' | 114.75" | 1W <u>⊠⊗</u> 358-120 | 23 | 162 lbs | 0 |
| | 11' | 133.5" | 1W <u>⊠⊗</u> 358-132 | 27 | 185 lbs | \otimes |
| | 12' | 143" | 1W <u>⊠</u> ⊗358-144 | 29 | 208 lbs | 0 |
| | 13' | 152.25" | 1W <u>⊠ ⊗</u> 358-156 | 31 | 222 lbs | \otimes |
| | 14' | 171" | 1W⊠⊗358-168 | 35 | 235 lbs | 0 |
| | 15' | 180.25" | 1W⊠⊗358-180 | 37 | 249 lbs | \otimes |
| | 16' | 189.75" | 1W⊠⊗358-192 | 39 | 262 lbs | 0 |
| | 3.5' | 40" | 1W⊠⊗370-42 | 7 | 57 lbs | 0 |
| | 4' | 49.5" | 1W <u>⊠⊗</u> 370-48 | 9 | 62 lbs | MB GB |
| | 5' | 58.75" | 1W <u>⊠⊗</u> 370-60 | 11 | 74 lbs | MB |
| 1 | 6' | 68" | 1W⊠⊗370-72 | 13 | 87 lbs | \otimes |
| | 7' | 86.75" | 1W <u>⊠⊗</u> 370-84 | 17 | 95 lbs | Ø |
| 51 | 8' | 95.5" | 1W <u>⊠⊗</u> 370-96 | 19 | 112 lbs | \otimes |
| 3 | 9' | 105.5" | 1W <u>⊠⊗</u> 370-108 | 21 | 161 lbs | \otimes |
| | 10' | 114.75" | 1W <u>⊠⊗</u> 370-120 | 23 | 181 lbs | 0 |
| | 11' | 133.5" | 1W <u>⊠⊗</u> 370-132 | 27 | 207 lbs | Ø |
| | 12' | 143" | 1W <u>⊠⊗</u> 370-144 | 29 | 233 lbs | Ø |
| | 13' | 152.25" | 1W <u>⊠⊗</u> 370-156 | 31 | 248 lbs | Ø |
| | 14' | 171" | 1W <u>⊠⊗</u> 370-168 | 35 | 263 lbs | \otimes |
| | 15' | 180.25" | 1W <u>⊠⊗</u> 370-180 | 37 | 279 lbs | Ø |
| | 16' | 189.75" | 1W <u>⊠⊗</u> 370-192 | 39 | 294 lbs | Ø |

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WARRIOR

 $\underline{\boxtimes} = FENCE STYLES AVAILABLE \mid \underline{C} = Classic \underline{M} = Majestic \underline{G} = Genesis \underline{W} = Warrior$

 $\underline{\otimes} = COLOR \ OPTIONS \ AVAILABLE \ | \ \underline{B} = Black$

 $\odot = NON-STOCKED PRODUCT$

For details, see Ameristar's Sales Policy in the catalog guide.

Entective, Js-18-.

TO PLACE YOUR ORDER CALL 888-333-3422 | VISIT AMERISTARPERIMETER.COM |

MONTAGE PLUS[®] | 3-RAIL SINGLE SWING GATES

3" AIR GAP | STANDARD BOTTOM | GATE HARDWARE SOLD SEPARATELY

| | OPENING | LEAF WIDTH | ITEM NUMBER | PICKET QTY | WEIGHT | STOCKING | |
|--------|---------|------------|---------------------|------------|--------|-----------|----------|
| | 3.5' | 40" | 1R <u>⊠⊗</u> 334-42 | 9 | 33 lbs | \otimes | |
| | 4' | 49.5" | 1R <u>⊠⊗</u> 334-48 | 12 | 35 lbs | 0 | |
| 31 | 5' | 58.75" | 1R <u>⊠⊗</u> 334-60 | 14 | 46 lbs | \otimes | |
| | 6' | 68" | 1R <u>⊠⊗</u> 334-72 | 17 | 53 lbs | 0 | |
| | 7' | 86.75" | 1R <u>⊠⊗</u> 334-84 | 22 | 62 lbs | \otimes | CLASSIC |
| L | 8' | 95.5" | 1R <u>⊠⊗</u> 334-96 | 24 | 69 lbs | 0 | human |
| | 3.5' | 40" | 1R <u>⊠⊗</u> 340-42 | 9 | 37 lbs | Ο, | |
| | 4' | 49.5" | 1R <u>⊠⊗</u> 340-48 | 12 | 39 lbs | \otimes | |
| 3.5' | 5' | 58.75" | 1R <u>⊠⊗</u> 340-60 | 14 | 51 lbs | \otimes | |
| HEIGHT | 6' | 68" | 1R <u>⊠⊗</u> 340-72 | 17 | 59 lbs | 0 | |
| | 7' | 86.75" | 1R <u>⊠⊗</u> 340-84 | 22 | 69 lbs | \otimes | MAJESTIC |
| | 8' | 95.5" | 1R <u>⊠⊗</u> 340-96 | 24 | 77 lbs | 0 | |
| | 3.5' | 40" | 1R <u>⊠⊗</u> 346-42 | 9 | 43 lbs | Ø | |
| | 4' | 49.5" | 1R <u>⊠⊗</u> 346-48 | 12 | 47 lbs | \otimes | |
| 41 | 5' | 58.75" | 1R <u>⊠⊗</u> 346-60 | 14 | 58 lbs | \otimes | |
| HEIGHT | 6' | 68" | 1R <u>⊠⊗</u> 346-72 | 17 | 67 lbs | Ø | |
| | 7' | 86.75" | 1R <u>⊠⊗</u> 346-84 | 22 | 76 lbs | \otimes | GENESIS |
| | 8' | 95.5" | 1R <u>⊠⊗</u> 346-96 | 24 | 88 lbs | \otimes | |
| | | | | | | | |

5' & 6' HEIGHTS CONTINUED ON NEXT PAGE

 $\underline{\boxtimes} = FENCE STYLES AVAILABLE \mid \underline{C} = Classic \quad \underline{M} = Majestic \quad \underline{G} = Genesis$

 $\underline{\otimes} = \textit{COLOR OPTIONS AVAILABLE} \ \mid \underline{B} = \textsf{Black}$

 $\odot = \mathit{NON-STOCKED} \ \mathit{PRODUCT}$

For details, see Ameristar's Sales Policy in the catalog guide.

Notes: Genesis panels are packaged with BLACK picket plugs.

AMERISTAR'

MONTAGE® MONTAGE PLUS® MONTAGE COMMERCIAL® | MONTAGE INDUSTRIAL® | MONTAGE II MONTAGE PLUS | ORNAMENTAL STEEL FENCE

MONTAGE PLUS[®] | 3-RAIL SINGLE SWING GATES

3" AIR GAP | STANDARD BOTTOM | GATE HARDWARE SOLD SEPARATELY

| | OPENING | LEAF WIDTH | ITEM NUMBER | PICKET QTY | WEIGHT | STOCKING | |
|----|---------|------------|---------------------|------------|---------|-----------|-------------------|
| | 3.5' | 40" | 1R <u>⊠⊗</u> 358-42 | 9 | 51 lbs | 0 | |
| | 4' | 49.5" | 1R <u>⊠⊗</u> 358-48 | 12 | 55 lbs | 0 | |
| 5' | 5' | 58.75" | 1R <u>⊠⊗</u> 358-60 | 14 | 69 lbs | 0 | |
| | 6' | 68" | 1R <u>⊠⊗</u> 358-72 | 17 | 80 lbs | 0 | |
| | 7' | 86.75" | 1R <u>⊠⊗</u> 358-84 | 22 | 90 lbs | 0 | CLASSIC |
| L | 8' | 95.5" | 1R <u>⊠⊗</u> 358-96 | 24 | 105 lbs | 0 | h |
| | 3.5' | 40" | 1R <u>⊠⊗</u> 370-42 | 9 | 60 lbs | 0 | |
| | 4' | 49.5" | 1R <u>⊠⊗</u> 370-48 | 12 | 64 lbs | 0 | |
| 6' | 5' | 58.75" | 1R <u>⊠⊗</u> 370-60 | 14 | 80 lbs | \otimes | |
| | 6' | 68" | 1R <u>⊠⊗</u> 370-72 | 17 | 93 lbs | \otimes | |
| | 7' | 86.75" | 1R <u>⊠⊗</u> 370-84 | 22 | 104 lbs | \otimes | MAJESTIC ~ |
| | 8' | 95.5" | 1R <u>⊠⊗</u> 370-96 | 24 | 118 lbs | 0 | 10100000 |
| | | | | | | | |

 $\boxed{\boxtimes}$ = FENCE STYLES AVAILABLE | \underline{C} = Classic \underline{M} = Majestic \underline{G} = Genesis

 $\underline{\otimes} = \textit{COLOR OPTIONS AVAILABLE} \mid \underline{B} = \text{Black}$

 $\odot = NON-STOCKED PRODUCT$

For details, see Ameristar's Sales Policy in the catalog guide.



Notes: Genesis panels are packaged with BLACK picket plugs.

4" AIR GAP | FLUSH BOTTOM | GATE HARDWARE SOLD SEPARATELY

| | OPENING | LEAF WIDTH | ITEM NUMBER | PICKET QTY | WEIGHT | STOCKING | |
|------|---------|------------|--|------------|---------|-----------|---------------------|
| | 3.5' | 40" | 1W <u>⊠ ⊗</u> 334F-42 | 7 | 60 lbs | \otimes | |
| | 4' | 49.5" | 1₩ <u>⊠⊗</u> 334F-48 | 9 | 36 lbs | Ø | |
| | 5' | 58.75" | 1W <u>⊠⊗</u> 334F-60 | 11 | 41 lbs | \otimes | |
| | 6' | 68" | 1₩ <u>⊠⊗</u> 334F-72 | 13 | 47 lbs | 0 | CLASSIC |
| | 7' | 86.75" | 1₩ <u>⊠⊗</u> 334F-84 | 17 | 57 lbs | \otimes | ULA3316 |
| | 8' | 95.5" | 1₩ <u>⊠⊗</u> 334F-96 | 19 | 62 lbs | 0 | |
| 31 | 9' | 105.5" | 1W <u>⊠⊗</u> 334F-108 | 21 | 100 lbs | \otimes | |
| | 10' | 114.75" | 1W <u>⊠⊗</u> 334F-120 | 23 | 123 lbs | \otimes | |
| | 11' | 133.5" | 1W <u>⊠⊗</u> 334F-132 | 27 | 138 lbs | \otimes | |
| | 12' | 143" | 1W <u>⊠⊗</u> 334F-144 | 29 | 153 lbs | \otimes | |
| | 13' | 152.25" | 1W <u>⊠⊗</u> 334F-156 | 31 | 164 lbs | \otimes | MAJESTIC |
| | 14' | 171" | 1W <u>⊠⊗</u> 334F-168 | 35 | 176 lbs | 0 | • • • • • • • • • • |
| | 15' | 180.25" | 1W <u>⊠⊗</u> 334F-180 | 37 | 189 lbs | \otimes | |
| | 16' | 189.75" | 1W <u>⊠⊗</u> 334F-192 | 39 | 202 lbs | \otimes | |
| | 3.5' | 40" | 1W <u>⊠⊗</u> 340F-42 | 7 | 34 lbs | Q | |
| | 4' | 49.5" | 1W <u>⊠⊗</u> 340F-48 | 9 | 40 lbs | 0 | |
| | 5' | 58.75" | 1W <u>⊠⊗</u> 340F-60 | 11 | 46 lbs | 0 | GENESIS |
| | 6' | 68" | 1W <u>⊠⊗</u> 340F-72 | 13 | 47 lbs | 0 | |
| | 7' | 86.75" | 1W <u>⊠⊗</u> 340F-84 | 17 | 62 lbs | 0 | ┠┼┼┼┼┼┼ |
| 2 61 | 8' | 95.5" | 1W <u>⊠⊗</u> 340F-96 | 19 | 68 lbs | 0 | |
| 3.5' | 9' | 105.5" | 1W <u>⊠⊗</u> 340F-108 | 21 | 115 lbs | \otimes | |
| | 10' | 114.75" | 1W <u>⊠⊗</u> 340F-120 | 23 | 133 lbs | 0 | |
| | 11' | 133.5" | 1W <u>⊠⊗</u> 340F-132 | 27 | 150 lbs | Ø | |
| | 12' | 143" | 1W <u>⊠⊗</u> 340F-144 | 29 | 167 lbs | 0 | WARRIOR |
| | 13' | 152.25" | 1W <u>⊠⊗</u> 340F-156 | 31 | 179 lbs | \otimes | |
| | 14' | 171" | 1W <u>⊠⊗</u> 340F-168 | 35 | 191 lbs | \otimes | |
| | 15' | 180.25" | 1W <u>⊠⊗</u> 340F-180 | 37 | 204 lbs | \otimes | |
| | 16' | 189.75" | 1W <u>⊠⊗</u> 340F-192 | 39 | 217 lbs | \otimes | |
| í | | | er en senande an de le resta de la constante de la desta constantes, este constante de la constante en senande | | | | |

4', 4.5', 5' & 6' HEIGHTS CONTINUED ON NEXT PAGES

 $\underline{\boxtimes} = FENCE STYLES AVAILABLE \mid \underline{C} = Classic \quad \underline{M} = Majestic \quad \underline{G} = Genesis \quad \underline{W} = Warrior$

- $\underline{\otimes} = \textit{COLOR OPTIONS AVAILABLE} ~|~ \underline{B} = \mathsf{Black}$
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Notes: Genesis panels are packaged with BLACK picket plugs.

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MONTAGE PLUS[®] | 3-RAIL SINGLE SWING GATES

4" AIR GAP | FLUSH BOTTOM | GATE HARDWARE SOLD SEPARATELY

| | OPENING | LEAF WIDTH | ITEM NUMBER | PICKET QTY | WEIGHT | STOCKING |
|-------|---------|------------|-------------------------------|------------|---------|-----------|
| | 3.5' | 40" | 1W <u>⊠⊗</u> 346F-42 | 7 | 41 lbs | 0 |
| | 4' | 49.5" | 1W <u>⊠⊗</u> 346F-48 | 9 | 44 lbs | 0 |
| | 5' | 58.75" | 1W <u>⊠⊗</u> 346F-60 | 11 | 54 lbs | \otimes |
| | 6' | 68" | 1₩ <u>⊠⊗</u> 346F-72 | 13 | 63 lbs | 0 |
| | 7' | 86.75" | 1W <u>⊠⊗</u> 346F-84 | 17 | 70 lbs | \otimes |
| | 8' | 95.5" | 1W <u>⊠⊗</u> 346F-96 | 19 | 82 lbs | Ø |
| 4' | 9' | 105.5" | 1W⊠⊗346F-108 | 21 | 130 lbs | \otimes |
| | 10' | 114.75" | 1W <u>⊠⊗</u> 346F-120 | 23 | 143 lbs | Ø |
| | 11' | 133.5" | 1W <u>⊠⊗</u> 346F-132 | 27 | 162 lbs | \otimes |
| | 12' | 143" | 1W⊠⊗346F-144 | 29 | 181 lbs | Ø |
| | 13' | 152.25" | 1W⊠⊗346F-156 | 31 | 194 lbs | \otimes |
| | 14' | 171" | 1W <u>⊠⊗</u> 346F-168 | 35 | 206 lbs | \otimes |
| | 15' | 180.25" | 1W⊠⊗346F-180 | 37 | 219 lbs | \otimes |
| | 16' | 189.75" | 1W <u>⊠⊗</u> 346F-192 | 39 | 232 lbs | \otimes |
| | 3.5' | 40" | 1W <u>M</u> ⊗354F-42* | 7 | 47 lbs | Ø |
| | 4' | 49.5" | 1W <u>M⊗</u> 354F-48* | 9 | 51 lbs | \otimes |
| | 5' | 58.75" | 1W <u>M⊗</u> 354F-60* | 11 | 62 lbs | \otimes |
| | 6' | 68" | 1W <u>M⊗</u> 354F-72* | 13 | 72 lbs | \otimes |
| | 7' | 86.75" | 1₩ <u>M⊗</u> 354F-84* | 17 | 80 lbs | Ø |
| .5' | 8' | 95.5" | 1W <u>M⊗</u> 354F-96* | 19 | 95 lbs | Ø |
| | 9' | 105.5" | 1₩ <u>M</u> ⊗354F-108* | 21 | 147 lbs | \otimes |
| EIGHT | 10' | 114.75" | 1W <u>M⊗</u> 354F-120* | 23 | 155 lbs | \otimes |
| | 11' | 133.5" | 1₩ <u>M⊗</u> 354F-132* | 27 | 176 lbs | \otimes |
| | 12' | 143" | 1₩ <u>M⊗</u> 354F-144* | 29 | 197 lbs | \otimes |
| | 13' | 152.25" | 1₩ <u>M</u> ⊗354F-156* | 31 | 210 lbs | \otimes |
| | 14' | 171" | 1₩ <u>M⊗</u> 354F-168* | 35 | 223 lbs | \otimes |
| | 15' | 180.25" | 1₩ <u>M⊗</u> 354F-180* | 37 | 236 lbs | 0 |
| | 16' | 189.75" | 1₩ <u>M⊗</u> 354F-192* | 39 | 249 lbs | \otimes |

5' & 6' HEIGHTS CONTINUED ON NEXT PAGES

 $\underline{\boxtimes} = \textit{FENCE STYLES AVAILABLE} \mid \underline{C} = \text{Classic} \quad \underline{M} = \text{Majestic} \quad \underline{G} = \text{Genesis} \quad \underline{W} = \text{Warrior}$

 $\underline{\otimes} = \text{COLOR OPTIONS AVAILABLE} \mid \underline{B} = \text{Black}$

 $\odot = NON-STOCKED PRODUCT$

For details, see Ameristar's Sales Policy in the catalog guide.

* 4.5' flush bottom gates available in Majestic only

Notes: Genesis panels are packaged with BLACK picket plugs.

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4" AIR GAP | FLUSH BOTTOM | GATE HARDWARE SOLD SEPARATELY

| 0 | PENING | LEAF WIDTH | ITEM NUMBER | PICKET QTY | WEIGHT | STOCKING |
|----|----------|------------|-----------------------|------------|---------|-----------|
| 3 | .5' | 40" | 1W <u>⊠ ⊗</u> 358F-42 | 7 | 49 lbs | 0 |
| 4 | <i>!</i> | 49.5" | 1W <u>⊠⊗</u> 358F-48 | 9 | 53 lbs | Ø |
| 5 | , | 58.75" | 1W <u>⊠⊗</u> 358F-60 | 11 | 64 lbs | Ø |
| 6 | ' | 68" | 1₩ <u>⊠⊗</u> 358F-72 | 13 | 74 lbs | \otimes |
| 7 | | 86.75" | 1W <u>⊠⊗</u> 358F-84 | 17 | 82 lbs | \otimes |
| 8 | r i | 95.5" | 1W <u>⊠⊗</u> 358F-96 | 19 | 97 lbs | \otimes |
| 9 | 1 | 105.5" | 1W <u>⊠⊗</u> 358F-108 | 21 | 159 lbs | \otimes |
| 1 | 0' | 114.75" | 1W <u>⊠⊗</u> 358F-120 | 23 | 162 lbs | Ø |
| 1 | 1' | 133.5" | 1W <u>⊠⊗</u> 358F-132 | 27 | 185 lbs | \otimes |
| 1 | 2' | 143" | 1W <u>⊠⊗</u> 358F-144 | 29 | 208 lbs | 0 |
| 13 | 3' | 152.25" | 1W <u>⊠⊗</u> 358F-156 | 31 | 222 lbs | 0 |
| 14 | 4' | 171" | 1W <u>⊠⊗</u> 358F-168 | 35 | 235 lbs | 0 |
| 1 | 5' | 180.25" | 1W <u>⊠⊗</u> 358F-180 | 37 | 249 lbs | \otimes |
| 1 | 6' | 189.75" | 1W <u>⊠⊗</u> 358F-192 | 39 | 262 lbs | \otimes |



MAJESTIC[~]



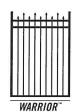
6' HEIGHTS CONTINUED ON FOLLOWING PAGE

 $\boxed{\blacksquare} = \textit{FENCE STYLES AVAILABLE} \mid \underline{C} = \text{Classic} \quad \underline{M} = \text{Majestic} \quad \underline{G} = \text{Genesis} \quad \underline{W} = \text{Warrior}$

 $\underline{\otimes} = COLOR \ OPTIONS \ AVAILABLE \ | \ \underline{B} = Black$

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Notes: Genesis panels are packaged with BLACK picket plugs.



MONTAGE PLUS[®] | 3-RAIL SINGLE SWING GATES

4" AIR GAP | FLUSH BOTTOM | GATE HARDWARE SOLD SEPARATELY

| | OPENING | LEAF WIDTH | ITEM NUMBER | PICKET QTY | WEIGHT | STOCKING |
|----|---------|------------|-----------------------|------------|---------|-----------|
| | 3.5' | 40" | 1W <u>⊠⊗</u> 370F-42 | 7 | 57 lbs | 0 |
| | 4' | 49.5" | 1W <u>⊠⊗</u> 370F-48 | 9 | 62 lbs | \otimes |
| | 5' | 58.75" | 1W <u>⊠⊗</u> 370F-60 | 11 | 74 lbs | \otimes |
| | 6' | 68" | 1W <u>⊠⊗</u> 370F-72 | 13 | 87 lbs | \otimes |
| | 7' | 86.75" | 1W <u>⊠⊗</u> 370F-84 | 17 | 95 lbs | \otimes |
| | 8' | 95.5" | 1W <u>⊠⊗</u> 370F-96 | 19 | 112 lbs | \otimes |
| 6' | 9' | 105.5" | 1W <u>⊠⊗</u> 370F-108 | 21 | 161 lbs | \otimes |
| | 10' | 114.75" | 1W <u>⊠⊗</u> 370F-120 | 23 | 181 lbs | 0 |
| | 11' | 133.5" | 1W <u>⊠⊗</u> 370F-132 | 27 | 207 lbs | \otimes |
| | 12' | 143" | 1W <u>⊠⊗</u> 370F-144 | 29 | 233 lbs | 0 |
| | 13' | 152.25" | 1W <u>⊠⊗</u> 370F-156 | 31 | 248 lbs | \otimes |
| | 14' | 171" | 1W <u>⊠⊗</u> 370F-168 | 35 | 263 lbs | \otimes |
| | 15' | 180.25" | 1W <u>⊠⊗</u> 370F-180 | 37 | 279 lbs | \otimes |
| | 16' | 189.75" | 1W⊠⊗370F-192 | 39 | 294 lbs | \otimes |

 $\underline{\boxtimes}$ = FENCE STYLES AVAILABLE | \underline{C} = Classic \underline{M} = Majestic \underline{G} = Genesis \underline{W} = Warrior

 $\underline{\otimes} = \textit{COLOR OPTIONS AVAILABLE} \mid \underline{B} = \text{Black}$

 $\odot = NON-STOCKED PRODUCT$

For details, see Ameristar's Sales Policy in the catalog guide.

Notes: Genesis panels are packaged with BLACK picket plugs.



CLASSI



WARRIOR

GENESIS

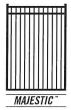
CULEVITAR US-11

3" AIR GAP | FLUSH BOTTOM | GATE HARDWARE SOLD SEPARATELY

| | OPENING | LEAF WIDTH | ITEM NUMBER | PICKET QTY | WEIGHT | STOCKING |
|--------|-------------------------------------|--|----------------------|------------|--------|---|
| | 3.5' | 40" | 1R <u>⊠⊗</u> 334F-42 | 9 | 33 lbs | \otimes |
| | 4' | 49.5" | 1R <u>⊠⊗</u> 334F-48 | 12 | 35 lbs | 0 |
| | 5' | 58.75" | 1R <u>⊠⊗</u> 334F-60 | 14 | 46 lbs | \otimes |
| | 6' | 68" | 1R <u>⊠⊗</u> 334F-72 | 17 | 53 lbs | Ø |
| | 7' | 86.75" | 1R <u>⊠⊗</u> 334F-84 | 22 | 62 lbs | \otimes |
| | 8' | 95.5" | 1R <u>⊠⊗</u> 334F-96 | 24 | 69 lbs | \otimes |
| | 3.5' | 40" | 1R <u>⊠⊗</u> 340F-42 | 9 | 37 lbs | Ø |
| | 4' | 49.5" | 1R <u>⊠⊗</u> 340F-48 | 12 | 39 lbs | Ø |
| 3.5' | 5' | 58.75" | 1R <u>⊠⊗</u> 340F-60 | 14 | 51 lbs | Ø |
| HEIGHT | 6' | 68" | 1R <u>⊠⊗</u> 340F-72 | 17 | 59 lbs | Ø |
| | 7' | 86.75" | 1R <u>⊠⊗</u> 340F-84 | 22 | 69 lbs | \otimes |
| | 8' | 95.5" | 1R <u>⊠⊗</u> 340F-96 | 24 | 77 lbs | Ø |
| | 3.5' | 40" | 1R <u>⊠⊗</u> 346F-42 | 9 | 43 lbs | Ø |
| | 4' | 49.5" | 1R <u>⊠⊗</u> 346F-48 | 12 | 47 lbs | \otimes |
| 4' | 5' | 58.75" | 1R <u>⊠⊗</u> 346F-60 | 14 | 58 lbs | \otimes |
| HEIGHT | 6' | 68" | 1R <u>⊠⊗</u> 346F-72 | 17 | 67 lbs | Ø |
| | 7' | 86.75" | 1R <u>⊠⊗</u> 346F-84 | 22 | 76 lbs | \otimes |
| | 8' | 95.5" | 1R <u>⊠⊗</u> 346F-96 | 24 | 88 lbs | \otimes |
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CLASSIC^{~~}





 $\underline{\boxtimes} = FENCE STYLES AVAILABLE \mid \underline{C} = Classic \quad \underline{M} = Majestic \quad \underline{G} = Genesis$

 $\underline{\otimes} = \textit{COLOR OPTIONS AVAILABLE} \ | \ \underline{B} = \mathsf{Black}$

 $\odot = \textit{NON-STOCKED PRODUCT}$

For details, see Ameristar's Sales Policy in the catalog guide.

Notes: Genesis panels are packaged with BLACK picket plugs.

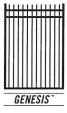
AMERISTAR

3" AIR GAP | FLUSH BOTTOM | GATE HARDWARE SOLD SEPARATELY

| | OPENING | LEAF WIDTH | ITEM NUMBER | PICKET QTY | WEIGHT | STOCKING | |
|--------|---------|------------|-----------------------|------------|---------|-----------|----------|
| | 3.5' | 40" | 1R <u>M⊗</u> 354F-42* | 9 | 49 lbs | Ø | |
| | 4' | 49.5" | 1R <u>M⊗</u> 354F-48* | 12 | 53 lbs | Ø | |
| 4.5' | 5' | 58.75" | 1R <u>M⊗</u> 354F-60* | 14 | 67 lbs | Ø | |
| | 6' | 68" | 1R <u>M⊗</u> 354F-72* | 17 | 78 lbs | \otimes | |
| | 7' | 86.75" | 1R <u>M⊗</u> 354F-84* | 22 | 88 lbs | Ø | CLAS |
| | 8' | 95.5" | 1R <u>M⊗</u> 354F-96* | 24 | 103 lbs | 0 | h |
| | 3.5' | 40" | 1R <u>⊠⊗</u> 358F-42 | 9 | 51 lbs | 0 | |
| | 4' | 49.5" | 1R <u>⊠⊗</u> 358F-48 | 12 | 55 lbs | 0 | |
| 5' | 5' | 58.75" | 1R <u>⊠⊗</u> 358F-60 | 14 | 69 lbs | 0 | |
| | 6' | 68" | 1R <u>⊠⊗</u> 358F-72 | 17 | 80 lbs | 0 | |
| | 7' | 86.75" | 1R <u>⊠⊗</u> 358F-84 | 22 | 90 lbs | \otimes | MAJES |
| | 8' | 95.5" | 1R <u>⊠⊗</u> 358F-96 | 24 | 105 lbs | 0 | 1 |
| | 3.5' | 40" | 1R <u>⊠⊗</u> 370F-42 | 9 | 60 lbs | \otimes | |
| 2 | 4' | 49.5" | 1R <u>⊠⊗</u> 370F-48 | 12 | 64 lbs | 0 | |
| 6' | 5' | 58.75" | 1R <u>⊠⊗</u> 370F-60 | 14 | 80 lbs | 0 | |
| | 6' | 68" | 1R <u>⊠⊗</u> 370F-72 | 17 | 93 lbs | \otimes | |
| | 7' | 86.75" | 1R <u>⊠⊗</u> 370F-84 | 22 | 104 lbs | \otimes | GENE |
| housed | 8' | 95.5" | 1R <u>⊠⊗</u> 370F-96 | 24 | 118 lbs | 0 | |







 $\underline{\boxtimes} = \textit{FENCE STYLES AVAILABLE} \mid \underline{C} = \text{Classic} \quad \underline{M} = \text{Majestic} \quad \underline{G} = \text{Genesis}$

 $\underline{\otimes}$ = COLOR OPTIONS AVAILABLE | \underline{B} = Black

 $\odot = NON-STOCKED PRODUCT$

For details, see Ameristar's Sales Policy in the catalog guide.

* 4.5' flush bottom gates available in Majestic only

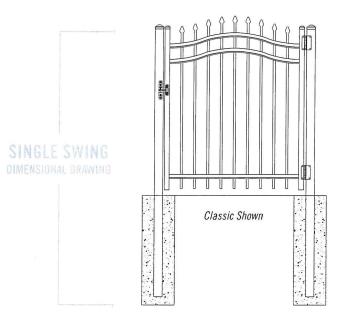
Notes: Genesis panels are packaged with BLACK picket plugs.

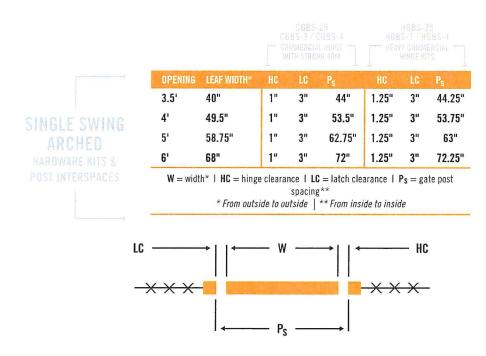
AMERISTAR

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MONTAGE PLUS[®] | SINGLE SWING STEEL ARCHED GATE SPECIFICATIONS

1.75"sq x 14ga STEEL GATE ENDS | 1.4375" x 1.5" x 14ga RAILS | .75"sq x 18ga PICKETS | 3.5' - 6' NOMINAL OPENINGS

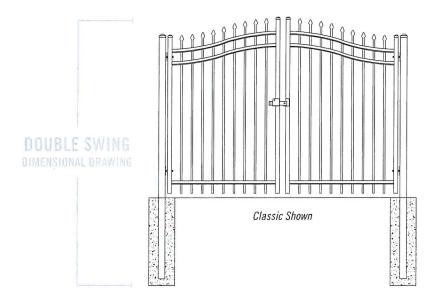


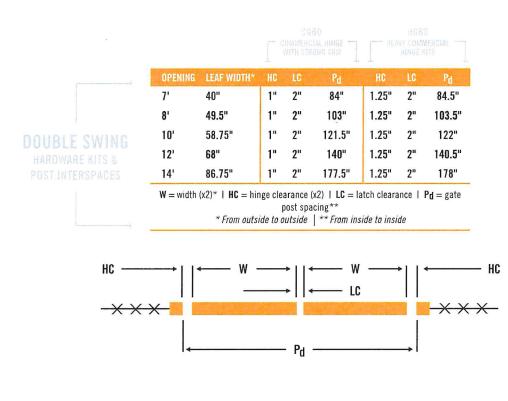


AMERISTAR'

MONTAGE PLUS[®] | DOUBLE SWING STEEL ARCHED GATE SPECIFICATIONS

1.75"sq x 14ga STEEL GATE ENDS | 1.4375" x 1.5" x 14ga RAILS | .75"sq x 18ga PICKETS | 7' - 14' NOMINAL OPENINGS





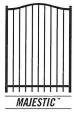
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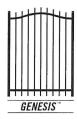
MONTAGE PLUS[®] | 2-RAIL SINGLE SWING ARCHED GATES

4" AIR GAP | STANDARD BOTTOM | GATE HARDWARE SOLD SEPARATELY

| | OPENING | LEAF WIDTH | ITEM NUMBER | PICKET QTY | WEIGHT | STOCKING |
|--------|---------|------------|----------------------|------------|--------|-----------|
| | 3.5' | 40" | 1W <u>⊠⊗</u> 234-42A | 7 | 29 lbs | 0 |
| 3' | 4' | 49.5" | 1W <u>⊠⊗</u> 234-48A | 9 | 35 lbs | 0 |
| | 5' | 58.75" | 1W <u>⊠⊗</u> 234-60A | 11 | 39 lbs | \otimes |
| | 6' | 68" | 1W <u>⊠⊗</u> 234-72A | 13 | 44 lbs | 0 |
| | 3.5' | 40" | 1W <u>⊠⊗</u> 240-42A | 7 | 32 lbs | \otimes |
| | 4' | 49.5" | 1W <u>⊠⊗</u> 240-48A | 9 | 39 lbs | \otimes |
| | 5' | 58.75" | 1W <u>⊠⊗</u> 240-60A | 11 | 44 lbs | \otimes |
| E | 6' | 68" | 1W <u>⊠⊗</u> 240-72A | 13 | 50 lbs | 0 |
| | 3.5' | 40" | 1W <u>⊠⊗</u> 246-42A | 7 | 40 lbs | \otimes |
| 4' | 4' | 49.5" | 1W <u>⊠⊗</u> 246-48A | 9 | 43 lbs | \otimes |
| | 5' | 58.75" | 1W <u>⊠⊗</u> 246-60A | 11 | 53 lbs | \otimes |
| l | 6' | 68" | 1W <u>⊠⊗</u> 246-72A | 13 | 62 lbs | \otimes |
| | 3.5' | 40" | 1W <u>⊠⊗</u> 258-42A | 7 | 50 lbs | \otimes |
| 5' | 4' | 49.5" | 1W <u>⊠⊗</u> 258-48A | 9 | 53 lbs | 0 |
| HEIGHT | 5' | 58.75" | 1W <u>⊠⊗</u> 258-60A | 11 | 64 lbs | Ø |
| | 6' | 68" | 1W <u>⊠⊗</u> 258-72A | 13 | 75 lbs | \otimes |
| | 3.5' | 40" | 1W <u>⊠⊗</u> 270-42A | 7 | 58 lbs | Ø |
| 6' | 4' | 49.5" | 1W <u>⊠⊗</u> 270-48A | 9 | 63 lbs | Ø |
| HEIGHT | 5' | 58.75" | 1W <u>⊠⊗</u> 270-60A | 11 | 75 lbs | \otimes |
| | 6' | 68" | 1W <u>⊠⊗</u> 270-72A | 13 | 86 lbs | \otimes |







 $\underline{\boxtimes} = FENCE STYLES AVAILABLE \mid \underline{C} = Classic \quad \underline{M} = Majestic \quad \underline{G} = Genesis$

 $\underline{\otimes}$ = COLOR OPTIONS AVAILABLE | \underline{B} = Black

 $\odot = NON-STOCKED PRODUCT$

For details, see Ameristar's Sales Policy in the catalog guide.

WARNING: Steel arched gates with <u>EXTENDED PICKET BOTTOM</u> exposure are <u>NOT TO BE AUTOMATED!</u> Extended picket bottom treatment does not meet ASTM standard F2200 for automated gates.

Notes: Genesis panels are packaged with BLACK picket plugs.

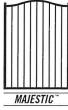
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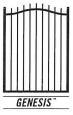
MONTAGE PLUS[®] | 2-RAIL SINGLE SWING ARCHED GATES

4" AIR GAP | FLUSH BOTTOM | GATE HARDWARE SOLD SEPARATELY

| | OPENING | LEAF WIDTH | ITEM NUMBER | PICKET QTY | WEIGHT | STOCKING |
|--------------|---------|------------|-----------------------|------------|--------|-----------|
| r1 | 3.5' | 40" | 1W <u>⊠⊗</u> 234F-42A | 7 | 29 lbs | \otimes |
| 3' | 4' | 49.5" | 1₩ <u>⊠⊗</u> 234F-48A | 9 | 35 lbs | Ø |
| | 5' | 58.75" | 1W <u>⊠⊗</u> 234F-60A | 11 | 39 lbs | Ø |
| | 6' | 68" | 1₩ <u>⊠⊗</u> 234F-72A | 13 | 44 lbs | \otimes |
| | 3.5' | 40" | 1W <u>⊠⊗</u> 240F-42A | 7 | 32 lbs | 0 |
| 3 5' | 4' | 49.5" | 1W <u>⊠⊗</u> 240F-48A | 9 | 39 lbs | Ø |
| HEIGHT | 5' | 58.75" | 1W <u>⊠⊗</u> 240F-60A | 11 | 44 lbs | \otimes |
| | 6' | 68" | 1W <u>⊠⊗</u> 240F-72A | 13 | 50 lbs | 0 |
| [1 | 3.5' | 40" | 1W <u>⊠⊗</u> 246F-42A | 7 | 40 lbs | 0 |
| 41 | 4' | 49.5" | 1W <u>⊠⊗</u> 246F-48A | 9 | 43 lbs | \otimes |
| EIGHT | 5' | 58.75" | 1W <u>⊠⊗</u> 246F-60A | 11 | 53 lbs | \otimes |
| | 6' | 68" | 1W <u>⊠⊗</u> 246F-72A | 13 | 62 lbs | \otimes |
| | 3.5' | 40" | 1W <u>⊠⊗</u> 258F-42A | 7 | 50 lbs | 0 |
| 51 | 4' | 49.5" | 1W <u>⊠⊗</u> 258F-48A | 9 | 53 lbs | 0 |
| HEIGHT | 5' | 58.75" | 1W <u>⊠⊗</u> 258F-60A | 11 | 64 lbs | \otimes |
| | 6' | 68" | 1W <u>⊠⊗</u> 258F-72A | 13 | 75 lbs | 0 |
| president of | 3.5' | 40" | 1W <u>⊠⊗</u> 270F-42A | 7 | 58 lbs | 0 |
| 6' | 4' | 49.5" | 1W <u>⊠⊗</u> 270F-48A | 9 | 63 lbs | 0 |
| HEIGHT | 5' | 58.75" | 1W <u>⊠⊗</u> 270F-60A | 11 | 75 lbs | \otimes |
| | 6' | 68" | 1W <u>⊠⊗</u> 270F-72A | 13 | 86 lbs | 0 |







 $\underline{\boxtimes} = \textit{FENCE STYLES AVAILABLE} \mid \underline{C} = \text{Classic} \quad \underline{M} = \text{Majestic} \quad \underline{G} = \text{Genesis}$

 $\underline{\otimes}$ = COLOR OPTIONS AVAILABLE | \underline{B} = Black

 $\odot = \mathit{NON-STOCKED} \ \mathit{PRODUCT}$

For details, see Ameristar's Sales Policy in the catalog guide.

Notes: Genesis panels are packaged with BLACK picket plugs.

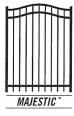
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MONTAGE PLUS[®] | 3-RAIL SINGLE SWING ARCHED GATES

4" AIR GAP | STANDARD BOTTOM | GATE HARDWARE SOLD SEPARATELY

| | OPENING | LEAF WIDTH | ITEM NUMBER | PICKET QTY | WEIGHT | STOCKING |
|--------|---------|------------|----------------------|------------|----------|-----------|
| (| 3.5' | 40" | 1W <u>⊠⊗</u> 334-42A | 7 | 32 lbs | Ø |
| | 4' | 49.5" | 1W <u>⊠⊗</u> 334-48A | 9 | 39 lbs 👘 | \otimes |
| | 5' | 58.75" | 1W <u>⊠⊗</u> 334-60A | 11 | 44 lbs | \otimes |
| L | 6' | 68" | 1W <u>⊠⊗</u> 334-72A | 13 | 51 lbs | Ø |
| | 3.5' | 40" | 1W <u>⊠⊗</u> 340-42A | 7 | 37 lbs | \otimes |
| 3.51 | 4' | 49.5" | 1W <u>⊠⊗</u> 340-48A | 9 | 43 lbs | 0 |
| HEIGHT | 5' | 58.75" | 1W <u>⊠⊗</u> 340-60A | 11 | 50 lbs | \otimes |
| L | 6' | 68" | 1W <u>⊠⊗</u> 340-72A | 13 | 51 lbs | Ø |
| | 3.5' | 40" | 1W <u>⊠⊗</u> 346-42A | 7 | 44 lbs | \otimes |
| 4' | 4' | 49.5" | 1₩ <u>⊠⊗</u> 346-48A | 9 | 48 lbs | \otimes |
| HEIGHT | 5' | 58.75" | 1W <u>⊠⊗</u> 346-60A | 11 | 58 lbs | \otimes |
| | 6' | 68" | 1W <u>⊠⊗</u> 346-72A | 13 | 68 lbs | 0 |
| | 3.5' | 40" | 1W <u>⊠⊗</u> 358-42A | 7 | 53 lbs | \otimes |
| 5' | 4' | 49.5" | 1W <u>⊠⊗</u> 358-48A | 9 | 57 lbs | 0 |
| | 5' | 58.75" | 1W <u>⊠⊗</u> 358-60A | 11 | 69 lbs | \otimes |
| L | 6' | 68" | 1W <u>⊠⊗</u> 358-72A | 13 | 80 lbs | 0 |
| | 3.5' | 40" | 1W <u>⊠⊗</u> 370-42A | 7 | 62 lbs | 0 |
| 6' | 4' | 49.5" | 1W <u>⊠⊗</u> 370-48A | 9 | 67 lbs | 0 |
| HEIGHT | 5' | 58.75" | 1W <u>⊠⊗</u> 370-60A | 11 | 80 lbs | \otimes |
| L | 6' | 68" | 1W <u>⊠⊗</u> 370-72A | 13 | 94 lbs | \otimes |







 $\underline{\boxtimes}$ = FENCE STYLES AVAILABLE | \underline{C} = Classic \underline{M} = Majestic \underline{G} = Genesis

 $\underline{\otimes}$ = COLOR OPTIONS AVAILABLE | \underline{B} = Black

 $\odot = NON-STOCKED PRODUCT$

For details, see Ameristar's Sales Policy in the catalog guide.

WARNING: Steel arched gates with <u>EXTENDED PICKET BOTTOM</u> exposure are <u>NOT TO BE AUTOMATED!</u> Extended picket bottom treatment does not meet ASTM standard F2200 for automated gates.

Notes: Genesis panels are packaged with BLACK picket plugs.

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MONTAGE PLUS[®] | 3-RAIL SINGLE SWING ARCHED GATES

4" AIR GAP | FLUSH BOTTOM | GATE HARDWARE SOLD SEPARATELY

| | OPENING | LEAF WIDTH | ITEM NUMBER | PICKET QTY | WEIGHT | STOCKING |
|------|---------|------------|-------------------------------|------------|--------|-----------|
| [] | 3.5' | 40" | 1W <u>⊠⊗</u> 334F-42A | 7 | 32 lbs | \otimes |
| 31 | 4' | 49.5" | 1W <u>⊠⊗</u> 334F-48A | 9 | 39 lbs | \otimes |
| IGHT | 5' | 58.75" | 1W <u>⊠⊗</u> 334F-60A | 11 | 44 lbs | \otimes |
| L | 6' | 68" | 1W <u>⊠⊗</u> 334F-72A | 13 | 51 lbs | Ø |
| | 3.5' | 40" | 1W <u>⊠⊗</u> 340F-42A | 7 | 37 lbs | \otimes |
| 5' | 4' | 49.5" | 1W <u>⊠⊗</u> 340F-48A | 9 | 43 lbs | \otimes |
| IGHT | 5' | 58.75" | 1W <u>⊠⊗</u> 340F-60A | 11 | 50 lbs | \otimes |
| L | 6' | 68" | 1W <u>⊠⊗</u> 340F-72A | 13 | 51 lbs | \otimes |
| [] | 3.5' | 40" | 1W <u>⊠⊗</u> 346F-42A | 7 | 44 lbs | 0 |
| 11 | 4' | 49.5" | 1₩ <u>⊠⊗</u> 346F-48A | 9 | 48 lbs | 0 |
| GHT | 5' | 58.75" | 1W <u>⊠⊗</u> 346F-60A | 11 | 58 lbs | \otimes |
| | 6' | 68" | 1W⊠⊗346F-72A | 13 | 68 lbs | 0 |
| | 3.5' | 40" | 1₩ <u>M⊗</u> 354F-42A* | 7 | 51 lbs | 0 |
| 5' | 4' | 49.5" | 1₩ <u>M⊗</u> 354F-48A* | 9 | 58 lbs | 0 |
| AFT | 5' | 58.75" | 1₩ <u>M⊗</u> 354F-60A* | 11 | 67 lbs | \otimes |
| | 6' | 68" | 1₩ <u>M⊗</u> 354F-72A* | 13 | 78 lbs | 0 |
| [] | 3.5' | 40" | 1W <u>⊠⊗</u> 358F-42A | 7 | 53 lbs | 0 |
| 5 | 4' | 49.5" | 1W <u>⊠⊗</u> 358F-48A | 9 | 57 lbs | \otimes |
| GHT | 5' | 58.75" | 1W <u>⊠⊗</u> 358F-60A | 11 | 69 lbs | \otimes |
| | 6' | 68" | 1W <u>⊠⊗</u> 358F-72A | 13 | 80 lbs | \otimes |
| | 3.5' | 40" | 1W <u>⊠⊗</u> 370F-42A | 7 | 62 lbs | 0 |
| 1 | 4' | 49.5" | 1W <u>⊠⊗</u> 370F-48A | 9 | 67 lbs | \otimes |
| GHT | 5' | 58.75" | 1W <u>⊠⊗</u> 370F-60A | 11 | 80 lbs | \otimes |
| L | 6' | 68" | 1W⊠⊗370F-72A | 13 | 94 lbs | Ø |







 $\underline{\boxtimes} = FENCE STYLES AVAILABLE \mid \underline{C} = Classic \quad \underline{M} = Majestic \quad \underline{G} = Genesis$

 $\underline{\circledast} = \textit{COLOR OPTIONS AVAILABLE} \ | \ \underline{B} = \mathsf{Black}$

 $\odot = NON-STOCKED PRODUCT$

For details, see Ameristar's Sales Policy in the catalog guide.

* 4.5' flush bottom gates available in Majestic only

Notes: Genesis panels are packaged with BLACK picket plugs.

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MONTAGE PLUS[®] | 2-RAIL DOUBLE SWING ARCHED GATES

4" AIR GAP | STANDARD BOTTOM | GATE HARDWARE SOLD SEPARATELY

| | OPENING | LEAF WIDTH | ITEM NUMBER | PICKET QTY | WEIGHT | STOCKING |
|--------|---------|------------|------------------------|------------|---------|-----------|
| | 7' | 40" | 1W <u>⊠⊗</u> 234-84HD | 14 | 58 lbs | 0 |
| 21 | 8' | 49.5" | 1W <u>⊠⊗</u> 234-96HD | 18 | 68 lbs | 0 |
| 3' | 10' | 58.75" | 1W <u>⊠⊗</u> 234-120HD | 22 | 76 lbs | \otimes |
| | 12' | 68" | 1W <u>⊠⊗</u> 234-144HD | 26 | 86 lbs | 0 |
| | 14' | 86.75" | 1W <u>⊠⊗</u> 234-168HD | 34 | 102 lbs | 0 |
| | 7' | 40" | 1₩ <u>⊠ ⊗</u> 240-84HD | 14 | 64 lbs | 0 |
| 0 51 | 8' | 49.5" | 1W <u>⊠⊗</u> 240-96HD | 18 | 76 lbs | 0 |
| 3.5' | 10' | 58.75" | 1W <u>⊠⊗</u> 240-120HD | 22 | 86 lbs | 0 |
| HEIGHT | 12' | 68" | 1W <u>⊠⊗</u> 240-144HD | 26 | 96 lbs | 0 |
| | 14' | 86.75" | 1W <u>⊠⊗</u> 240-168HD | 34 | 112 lbs | 0 |
| | 7' | 40" | 1W <u>⊠⊗</u> 246-84HD | 14 | 78 lbs | 0 |
| | 8' | 49.5" | 1W <u>⊠⊗</u> 246-96HD | 18 | 84 lbs | Ø |
| | 10' | 58.75" | 1W <u>⊠⊗</u> 246-120HD | 22 | 102 lbs | \otimes |
| | 12' | 68" | 1W <u>⊠⊗</u> 246-144HD | 26 | 118 lbs | \otimes |
| | 14' | 86.75" | 1W <u>⊠⊗</u> 246-168HD | 34 | 130 lbs | Ø |
| | 7' | 40" | 1W <u>⊠⊗</u> 258-84HD | 14 | 98 lbs | 0 |
| | 8' | 49.5" | 1W <u>⊠⊗</u> 258-96HD | 18 | 104 lbs | \otimes |
| 5' | 10' | 58.75" | 1W <u>⊠⊗</u> 258-120HD | 22 | 122 lbs | \otimes |
| | 12' | 68" | 1W <u>⊠⊗</u> 258-144HD | 26 | 142 lbs | \otimes |
| | 14' | 86.75" | 1W <u>⊠⊗</u> 258-168HD | 34 | 154 lbs | 0 |
| | 7' | 40" | 1W <u>⊠⊗</u> 270-84HD | 14 | 114 lbs | \otimes |
| | 8' | 49.5" | 1W <u>⊠⊗</u> 270-96HD | 18 | 122 lbs | Ø |
| 6' | 10' | 58.75" | 1W <u>⊠⊗</u> 270-120HD | 22 | 142 lbs | \otimes |
| | 12' | 68" | 1W <u>⊠⊗</u> 270-144HD | 26 | 164 lbs | \otimes |
| | 14' | 86.75" | 1W <u>⊠⊗</u> 270-168HD | 34 | 180 lbs | 0 |



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 $\mathbf{\underline{\boxtimes}} = FENCE \ STYLES \ AVAILABLE \ | \ \mathbf{\underline{C}} = Classic \ \mathbf{\underline{M}} = Majestic \ \mathbf{\underline{G}} = Genesis$

 $\underline{\otimes}$ = COLOR OPTIONS AVAILABLE | \underline{B} = Black

 $\odot = NON-STOCKED PRODUCT$

For details, see Ameristar's Sales Policy in the catalog guide.

WARNING: Steel arched gates with <u>EXTENDED PICKET BOTTOM</u> exposure are <u>NOT TO BE AUTOMATED!</u> Extended picket bottom treatment does not meet ASTM standard F2200 for automated gates.

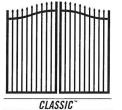
Notes: Genesis panels are packaged with BLACK picket plugs. Two gate leafs included for all double gates. Gate heights are nominal & gate widths are actual. For details about gate hardware that **MUST BE ORDERED SEPARATELY** for these gates, see the Montage Plus Arched Gate introduction at the beginning of this section.

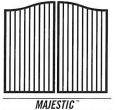
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MONTAGE PLUS[®] | 2-RAIL DOUBLE SWING ARCHED GATES

4" AIR GAP | FLUSH BOTTOM | GATE HARDWARE SOLD SEPARATELY

| | OPENING | LEAF WIDTH | ITEM NUMBER | PICKET QTY | WEIGHT | STOCKING |
|--------|---------|------------|-------------------------|------------|---------|-----------|
| | 7' | 40" | 1W⊠⊗234F-84HD | 14 | 58 lbs | \otimes |
| 01 | 8' | 49.5" | 1W <u>⊠⊗</u> 234F-96HD | 18 | 68 lbs | \otimes |
| 3' | 10' | 58.75" | 1W <u>⊠⊗</u> 234F-120HD | 22 | 76 lbs | \otimes |
| HEIGHT | 12' | 68" | 1W <u>⊠⊗</u> 234F-144HD | 26 | 86 lbs | 0 |
| l | 14' | 86.75" | 1W <u>⊠⊗</u> 234F-168HD | 34 | 102 lbs | \otimes |
| | 7' | 40" | 1W <u>⊠⊗</u> 240F-84HD | 14 | 64 lbs | 0 |
| DEL | 8' | 49.5" | 1W <u>⊠⊗</u> 240F-96HD | 18 | 76 lbs | 0 |
| 3.5 | 10' | 58.75" | 1W⊠⊗240F-120HD | 22 | 86 lbs | 0 |
| HEIGHT | 12' | 68" | 1W⊠⊗240F-144HD | 26 | 96 lbs | \otimes |
| L | 14' | 86.75" | 1W <u>⊠⊗</u> 240F-168HD | 34 | 112 lbs | Ø |
| | 7' | 40" | 1W <u>⊠⊗</u> 246F-84HD | 14 | 78 lbs | Ø |
| 11 | 8' | 49.5" | 1₩ <u>⊠⊗</u> 246F-96HD | 18 | 84 lbs | Ø |
| 41 | 10' | 58.75" | 1W <u>⊠⊗</u> 246F-120HD | 22 | 102 lbs | Ø |
| HEIGHT | 12' | 68" | 1W <u>⊠⊗</u> 246F-144HD | 26 | 118 lbs | Ø |
| | 14' | 86.75" | 1W <u>⊠⊗</u> 246F-168HD | 34 | 130 lbs | \otimes |
| t | 7' | 40" | 1W <u>⊠⊗</u> 258F-84HD | 14 | 98 lbs | Ø |
| 51 | 8' | 49.5" | 1W <u>⊠⊗</u> 258F-96HD | 18 | 104 lbs | \otimes |
| 0 | 10' | 58.75" | 1W <u>⊠⊗</u> 258F-120HD | 22 | 122 lbs | Ø |
| HEIGHT | 12' | 68" | 1W <u>⊠⊗</u> 258F-144HD | 26 | 142 lbs | \otimes |
| | 14' | 86.75" | 1W <u>⊠⊗</u> 258F-168HD | 34 | 154 lbs | Ø |
| | 7' ' | 40" | 1W <u>⊠⊗</u> 270F-84HD | 14 | 114 lbs | 0 |
| 01 | 8' | 49.5" | 1₩ <u>⊠⊗</u> 270F-96HD | 18 | 122 lbs | 0 |
| 6 | 10' | 58.75" | 1W <u>⊠⊗</u> 270F-120HD | 22 | 142 lbs | \otimes |
| HEIGHT | 12' | 68" | 1W <u>⊠⊗</u> 270F-144HD | 26 | 164 lbs | 0 |
| l | 14' | 86.75" | 1W <u>⊠⊗</u> 270F-168HD | 34 | 180 lbs | 0 |







 $\mathbf{X} = FENCE STYLES AVAILABLE \mid \mathbf{C} = Classic \quad \mathbf{M} = Majestic \quad \mathbf{G} = Genesis$

 $\underline{\otimes}$ = COLOR OPTIONS AVAILABLE | **B** = Black

 $\odot = NON-STOCKED PRODUCT$

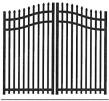
For details, see Ameristar's Sales Policy in the catalog guide.

Notes: Genesis panels are packaged with BLACK picket plugs. Two gate leafs included for all double gates. Gate heights are nominal & gate widths are actual. For details about gate hardware that **MUST** BE ORDERED SEPARATELY for these gates, see the Montage Plus Arched Gate introduction at the beginning of this section.

MONTAGE PLUS® 3-RAIL DOUBLE SWING ARCHED GATES

4" AIR GAP | STANDARD BOTTOM | GATE HARDWARE SOLD SEPARATELY

| | OPENING | LEAF WIDTH | ITEM NUMBER | PICKET QTY | WEIGHT | STOCKING |
|--------------|---------|-------------|------------------------|------------|---------|-----------|
| | 7' | 40" | 1W <u>⊠⊗</u> 334-84HD | 14 | 64 lbs | 0 |
| 01 | 8' | 49.5" | 1W <u>⊠⊗</u> 334-96HD | 18 | 76 lbs | 0 |
| 3' | 10' | 58.75" | 1W <u>⊠⊗</u> 334-120HD | 22 | 86 lbs | \otimes |
| HEIGHT | 12' | 68" | 1W <u>⊠⊗</u> 334-144HD | 26 | 98 lbs | Ø |
| | 14' | 86.75" | 1W <u>⊠⊗</u> 334-168HD | 34 | 118 lbs | Ø |
| | 7' | 40" | 1₩ <u>⊠⊗</u> 340-84HD | 14 | 72 lbs | \otimes |
| 2 51 | 8' | 49.5" | 1W <u>⊠⊗</u> 340-96HD | 18 | 84 lbs | \otimes |
| 3.5' | 10' | 58.75" | 1W <u>⊠⊗</u> 340-120HD | 22 | 96 lbs | \otimes |
| HEIGHT | 12' | 68" | 1W <u>⊠⊗</u> 340-144HD | 26 | 108 lbs | \otimes |
| | 14' | 86.75" | 1W <u>⊠⊗</u> 340-168HD | 34 | 128 lbs | \otimes |
| (| 7' | 40" | 1W <u>⊠⊗</u> 346-84HD | 14 | 86 lbs | Ø |
| | 8' | 49.5" | 1W <u>⊠⊗</u> 346-96HD | 18 | 92 lbs | \otimes |
| 41 | 10' | 58.75" | 1W <u>⊠⊗</u> 346-120HD | 22 | 112 lbs | \otimes |
| HEIGHT | 12' | 68" | 1W <u>⊠⊗</u> 346-144HD | 26 | 130 lbs | Ø |
| | 14' | 86.75" | 1W <u>⊠⊗</u> 346-168HD | 34 | 144 lbs | \otimes |
| and a second | 7' | 40 " | 1₩ <u>⊠⊗</u> 358-84HD | 14 | 104 lbs | Ø |
| | 8' | 49.5" | 1₩ <u>⊠⊗</u> 358-96HD | 18 | 112 lbs | Ø |
| 5' | 10' | 58.75" | 1W <u>⊠⊗</u> 358-120HD | 22 | 132 lbs | 0 |
| | 12' | 68" | 1W <u>⊠⊗</u> 358-144HD | 26 | 152 lbs | \otimes |
| | 14' | 86.75" | 1W <u>⊠⊗</u> 358-168HD | 34 | 168 lbs | Ø |
| | 7' | 40" | 1W <u>⊠⊗</u> 370-84HD | 14 | 120 lbs | 0 |
| | 8' | 49.5" | 1W <u>⊠⊗</u> 370-96HD | 18 | 130 lbs | \otimes |
| 6' | 10' | 58.75" | 1W <u>⊠⊗</u> 370-120HD | 22 | 152 lbs | \otimes |
| | 12' | 68" | 1W <u>⊠⊗</u> 370-144HD | 26 | 178 lbs | 0 |
| | 14' | 86.75" | 1W <u>⊠⊗</u> 370-168HD | 34 | 194 lbs | 0 |



MONTAGE

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CLASSIC"



MAJESTIC ~



 $\underline{\boxtimes}$ = FENCE STYLES AVAILABLE | \underline{C} = Classic \underline{M} = Majestic \underline{G} = Genesis

 $\underline{\otimes} = COLOR \ OPTIONS \ AVAILABLE \ \mid \underline{B} = Black$

 $\odot = NON-STOCKED PRODUCT$

For details, see Ameristar's Sales Policy in the catalog guide.

WARNING: Steel arched gates with <u>EXTENDED PICKET BOTTOM</u> exposure are <u>NOT TO BE AUTOMATED!</u> Extended picket bottom treatment does not meet ASTM standard F2200 for automated gates.

Notes: Genesis panels are packaged with BLACK picket plugs. Two gate leafs included for all double gates. Gate heights are nominal & gate widths are actual. For details about gate hardware that **MUST BE OR-DERED SEPARATELY** for these gates, see the Montage Plus Arched Gate introduction at the beginning of this section.

AMERISTAR ASSA ABLOY TO PLACE YOUR ORDER CALL 888-333-3422 VISIT AMERISTARPERIMETER.COM

MONTAGE PLUS® | 3-RAIL DOUBLE SWING ARCHED GATES

4" AIR GAP | FLUSH BOTTOM | GATE HARDWARE SOLD SEPARATELY

| | OPENING | LEAF WIDTH | ITEM NUMBER | PICKET QTY | WEIGHT | STOCKING |
|-------------|---------|------------|--------------------------|------------|---------|-----------|
| | 7' | 40" | 1W <u>⊠⊗</u> 334F-84HD | 14 | 64 lbs | \otimes |
| 21 | 8' | 49.5" | 1W <u>⊠⊗</u> 334F-96HD | 18 | 76 lbs | \otimes |
| 31 | 10' | 58.75" | 1W <u>⊠⊗</u> 334F-120HD | 22 | 86 lbs | \otimes |
| HEIGHT | 12' | 68" | 1W <u>⊠⊗</u> 334F-144HD | 26 | 98 lbs | \otimes |
| | 14' | 86.75" | 1W <u>⊠⊗</u> 334F-168HD | 34 | 118 lbs | 0 |
| | 7' | 40" | 1W <u>⊠⊗</u> 340F-84HD | 14 | 72 lbs | 0 |
| 0.51 | 8' | 49.5" | 1W <u>⊠⊗</u> 340F-96HD | 18 | 84 lbs | \otimes |
| 3.51 | 10' | 58.75" | 1W <u>⊠⊗</u> 340F-120HD | 22 | 96 lbs | 0 |
| | 12' | 68" | 1W <u>⊠⊗</u> 340F-144HD | 26 | 108 lbs | \otimes |
| | 14' | 86.75" | 1W <u>⊠⊗</u> 340F-168HD | 34 | 128 lbs | 0 |
| · · · · · · | 7' | 40" | 1W⊠⊗346F-84HD | 14 | 86 lbs | 0 |
| | 8' | 49.5" | 1W <u>⊠⊗</u> 346F-96HD | 18 | 92 lbs | 0 |
| 4' | 10' | 58.75" | 1W <u>⊠⊗</u> 346F-120HD | 22 | 112 lbs | 0 |
| | 12' | 68" | 1W⊠⊗346F-144HD | 26 | 130 lbs | 0 |
| | 14' | 86.75" | 1W⊠⊗346F-168HD | 34 | 144 lbs | 0 |
| · | זי | 40" | 1₩ <u>M</u> ⊗354F-84HD* | 14 | 98 lbs | Ø |
| 4 7 1 | 8' | 49.5" | 1₩ <u>M</u> ⊗354F-96HD* | 18 | 106 lbs | Ø |
| 4.5' | 10' | 58.75" | 1₩ <u>M</u> ⊗354F-120HD* | 22 | 130 lbs | Ø |
| HEIGHT | 12' | 68" | 1₩ <u>M</u> ⊗354F-144HD* | 26 | 150 lbs | Ø |
| | 14' | 86.75" | 1₩ <u>M</u> ⊗354F-168HD* | 34 | 164 lbs | \otimes |
| ····· | 7' | 40" | 1W <u>⊠⊗</u> 358F-84HD | 14 | 104 lbs | \otimes |
| 51 | 8' | 49.5" | 1W <u>⊠⊗</u> 358F-96HD | 18 | 112 lbs | \otimes |
| 2 | 10' | 58.75" | 1W <u>⊠⊗</u> 358F-120HD | 22 | 132 lbs | \otimes |
| HEIGHT | 12' | 68" | 1W <u>⊠⊗</u> 358F-144HD | 26 | 152 lbs | Ø |
| | 14' | 86.75" | 1W <u>⊠⊗</u> 358F-168HD | 34 | 168 lbs | \otimes |
| | 7' | 40" | 1W <u>⊠⊗</u> 370F-84HD | 14 | 120 lbs | 0 |
| 01 | 8' | 49.5" | 1W⊠⊗ 370F-96HD | 18 | 130 lbs | \otimes |
| 6' | 10' | 58.75" | 1W <u>⊠⊗</u> 370F-120HD | 22 | 152 lbs | 0 |
| | 12' | 68" | 1W <u>⊠⊗</u> 370F-144HD | 26 | 178 lbs | \otimes |
| L | 14' | 86.75" | 1W <u>⊠⊗</u> 370F-168HD | 34 | 194 lbs | 0 |
| | | | | | | |







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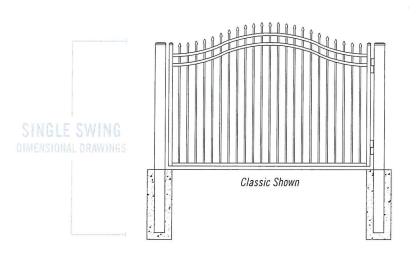
* 4.5' flush bottom gates available in Majestic only

Notes: Genesis panels are packaged with BLACK picket plugs. Two gate leafs included for all double gates. Gate heights are nominal & gate widths are actual. For details about gate hardware that **MUST BE ORDERED SEPARATELY** for these gates, see the Montage Plus Arched Gate introduction at the beginning of this section.

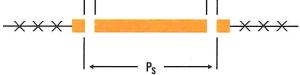
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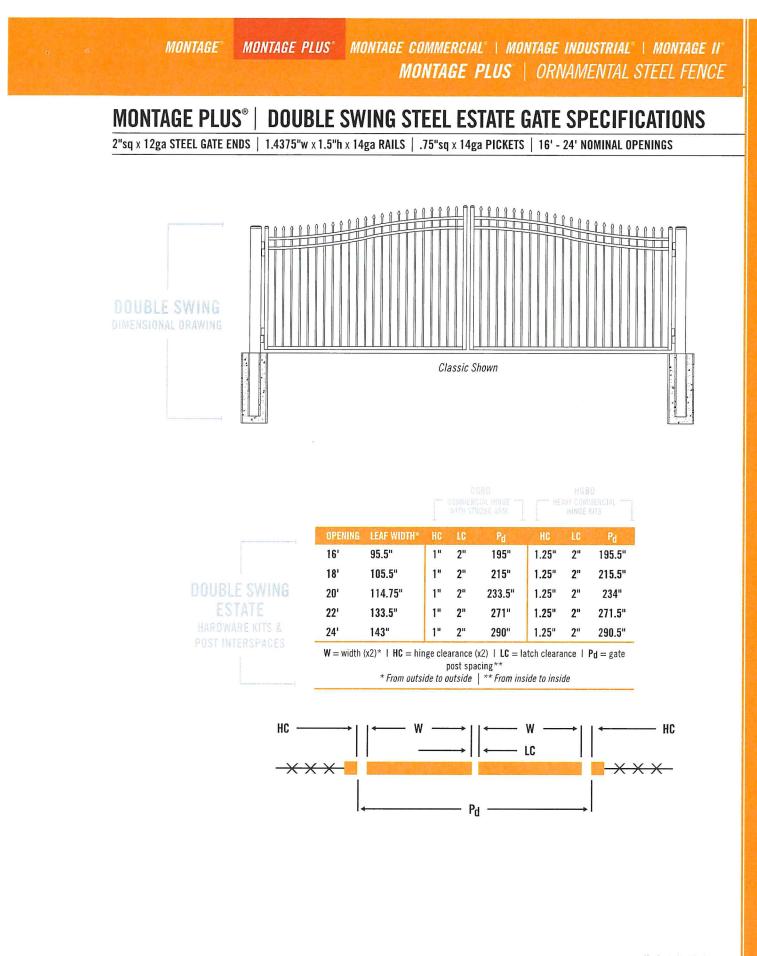
MONTAGE PLUS® | SINGLE SWING STEEL ESTATE GATE SPECIFICATIONS

2"sq x 12ga STEEL GATE ENDS | 1.4375"w x 1.5"h x 14ga RAILS | .75"sq x 14ga PICKETS | 8' - 12' NOMINAL OPENINGS



| | OPENING | LEAF WIDTH* | HC | LC | Ps | HC | LC | Ps |
|---------|------------|------------------|----------------|-------------------|-------------|-------------|--------|------------|
| | 8' | 95.5" | 1 ^u | 3" | 99.5" | 1.25" | 3" | 99.75 |
| E SWING | 10' | 114.75" | 1" | 3" | 118.75" | 1.25" | 3" | 119" |
| E | 12' | 143" | 1" | 3" | 147" | 1.25" | 3" | 147.25 |
| & ES | W = width* | f HC = hinge o | learanc | e · LC = ing* | | ince Ps | = gate | post spac- |
| | | * From out | side to o | | ** From ins | ide to insi | de | |





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MONTAGE PLUS[®] | 3-RAIL SINGLE SWING ESTATE ENTRY GATES

4" AIR GAP | FLUSH BOTTOM | GATE HARDWARE SOLD SEPARATELY

| | OPENING | LEAF WIDTH | ITEM NUMBER | PICKET QTY | WEIGHT | STOCKING |
|--------|---------|------------|---------------------------------|------------|---------|-----------|
| | 8' | 95.5" | 1W <u>⊠⊗</u> 346F-96A | 19 | 66 lbs | 0 |
| | 10' | 114.75" | 1W <u>⊠⊗</u> 346F-120A | 23 | 75 lbs | Ø |
| HEIGHT | 12' | 143" | 1W <u>⊠⊗</u> 346F-144A | 29 | 87 lbs | \otimes |
| | 8' | 95.5" | 1₩ <u>M ⊗</u> 354F-96A* | 19 | 70 lbs | 0 |
| 4.5' | 10' | 114.75" | 1₩ <u>M</u> ⊗354F-120A* | 23 | 80 lbs | \otimes |
| HEIGHT | 12' | 143" | 1₩ <u>M ⊗</u> 354F-144A* | 29 | 92 lbs | Ø |
| 274 A | 8' | 95.5" | 1W <u>⊠⊗</u> 358F-96A | 19 | 75 lbs | 0 |
| 5' | 10' | 114.75" | 1W <u>⊠⊗</u> 358F-120A | 23 | 85 lbs | \otimes |
| HEIGHT | 12' | 143" | 1W <u>⊠⊗</u> 358F-144A | 29 | 97 lbs | Ø |
| | 8' | 95.5" | 1₩ <u>⊠⊗</u> 370F-96A | 19 | 84 lbs | 0 |
| 6' | 10' | 114.75" | 1W <u>⊠⊗</u> 370F-120A | 23 | 95 lbs | \otimes |
| HEIGHT | 12' | 143" | 1W <u>⊠⊗</u> 370F-144A | 29 | 108 lbs | \odot |
| | | | | | | |



MONTAGE

MONTAGE PLUS

CLASSIC[™]



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 $\underline{\boxtimes}$ = FENCE STYLES AVAILABLE | \underline{C} = Classic \underline{M} = Majestic \underline{G} = Genesis

 $\underline{\otimes} = \textit{COLOR OPTIONS AVAILABLE} \ \ \textbf{I} \ \underline{\textbf{B}} = \textbf{Black}$

 $\odot = \mathit{NON-STOCKED PRODUCT}$

For details, see Ameristar's Sales Policy in the catalog guide.

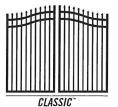
* 4.5' flush bottom gates available in Majestic only

Notes: The above Steel Estate Entry Gates match Montage Plus 3 Rail Flush Bottom fence panels. Genesis panels are packaged with BLACK picket plugs. These steel estate entry gates are designed in **COMPLIANCE WITH INDUSTRY STANDARDS FOR AUTOMATIC GATES AS OUTLINE BY UL325 & ASTMF2200** MONTAGE

MONTAGE PLUS[®] 3-RAIL DOUBLE SWING ESTATE ENTRY GATES

4" AIR GAP | FLUSH BOTTOM | GATE HARDWARE SOLD SEPARATELY

| | OPENING | LEAF WIDTH | ITEM NUMBER | PICKET QTY | WEIGHT | STOCKING |
|--------|---------|------------|--------------------------|------------|---------|-----------|
| | 16' | 95.5" | 1W <u>⊠⊗</u> 346F-192HD | 38 | 200 lbs | Ø |
| 11 | 18' | 105.5" | 1W <u>⊠⊗</u> 346F-216HD | 42 | 216 lbs | 0 |
| 4 | 20' | 114.75" | 1W <u>⊠⊗</u> 346F-240HD | 46 | 232 lbs | Ø |
| HEIGHT | 22' | 133.5" | 1W <u>⊠⊗</u> 346F-264HD | 54 | 263 lbs | 0 |
| | 24' | 143" | 1W <u>⊠⊗</u> 346F-288HD | 58 | 279 lbs | \otimes |
| | 16' | 95.5" | 1W <u>M⊗</u> 354F-192HD* | 38 | 224 lbs | 0 |
| | 18' | 105.5" | 1W <u>M⊗</u> 354F-216HD* | 42 | 242 lbs | \otimes |
| 4.5' | 20' | 114.75" | 1W <u>M⊗</u> 354F-240HD* | 46 | 259 lbs | Ø |
| | 22' | 133.5" | 1₩ <u>M</u> ⊗354F-264HD* | 54 | 294 lbs | \otimes |
| | 24' | 143" | 1₩ <u>M</u> ⊗354F-288HD* | 58 | 312 lbs | Ø |
| | 16' | 95.5" | 1W <u>⊠⊗</u> 358F-192HD | 38 | 236 lbs | Ø |
| | 18' | 105.5" | 1W <u>⊠⊗</u> 358F-216HD | 42 | 254 lbs | 0 |
| 5' | 20' | 114.75" | 1W <u>⊠⊗</u> 358F-240HD | 46 | 273 lbs | \otimes |
| HEIGHT | 22' | 133.5" | 1₩ <u>⊠⊗</u> 358F-264HD | 54 | 309 lbs | \otimes |
| | 24' | 143" | 1₩ <u>⊠⊗</u> 358F-288HD | 58 | 327 lbs | \otimes |
| [] | 16' | 95.5" | 1W <u>⊠⊗</u> 370F-192HD | 38 | 271 lbs | 0 |
| | 18' | 105.5" | 1W <u>⊠⊗</u> 370F-216HD | 42 | 293 lbs | Ø |
| 6' | 20' | 114.75" | 1W <u>⊠⊗</u> 370F-240HD | 46 | 313 lbs | 0 |
| | 22' | 133.5" | 1W <u>⊠⊗</u> 370F-264HD | 54 | 355 lbs | 0 |
| | 24' | 143" | 1W <u>⊠⊗</u> 370F-288HD | 58 | 376 lbs | 0 |





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 $\boxed{\mathbf{M}} = FENCE STYLES AVAILABLE \mid \underline{\mathbf{C}} = Classic \quad \underline{\mathbf{M}} = Majestic \quad \underline{\mathbf{G}} = Genesis$

 $\underline{\otimes} = \textit{COLOR OPTIONS AVAILABLE} ~|~ \underline{B} = \text{Black}$

 $\odot = NON-STOCKED PRODUCT$

For details, see Ameristar's Sales Policy in the catalog guide.

* 4.5' flush bottom gates available in Majestic only

Notes: The above Steel Estate Entry Gates match Montage Plus 3 Rail Flush Bottom fence panels. Genesis panels are packaged with BLACK picket plugs. These steel estate entry gates are designed in COMPLIANCE WITH INDUSTRY STANDARDS FOR AUTOMATIC GATES AS OUTLINE BY UL325 & ASTMF2200. Two gate leafs included for all double gates. Gate heights are nominal & gate widths are actual.

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MONTAGE PLUS[®] | 4-RAIL SINGLE SWING ESTATE ENTRY GATES

4" AIR GAP | FLUSH BOTTOM | GATE HARDWARE SOLD SEPARATELY

| | OPENING | LEAF WIDTH | ITEM NUMBER | PICKET QTY | WEIGHT | STOCKING |
|--------|---------|------------|---------------------------------|------------|---------|-----------|
| 4 | 8' | 95.5" | 1W <u>⊠ ⊗</u> 446F-96A | 19 | 74 lbs | \otimes |
| | 10' | 114.75" | 1W <u>⊠⊗</u> 446F-120A | 23 | 86 lbs | \otimes |
| HEIGHT | 12' | 143" | 1W <u>⊠⊗</u> 446F-144A | 29 | 100 lbs | \otimes |
| | 8' | 95.5" | 1₩ <u>M</u> ⊗454F-96A* | 19 | 79 lbs | 0 |
| 4.5' | 10' | 114.75" | 1₩ <u>M</u> ⊗454F-120A* | 23 | 91 lbs | 0 |
| HEIGHT | 12' | 143" | 1₩ <u>M ⊗</u> 454F-144A* | 29 | 105 lbs | 0 |
| | 8' | 95.5" | 1₩ <u>⊠⊗</u> 458F-96A | 19 | 83 lbs | 0 |
| 5' | 10' | 114.75" | 1W <u>⊠⊗</u> 458F-120A | 23 | 96 lbs | 0 |
| HEIGHT | 12' | 143" | 1W <u>⊠⊗</u> 458F-144A | 29 | 110 lbs | 0 |
| | 8' | 95.5" | 1₩ <u>⊠⊗</u> 470F-96A | 19 | 92 lbs | 0 |
| 61 | 10' | 114.75" | 1W <u>⊠⊗</u> 470F-120A | 23 | 106 lbs | 0 |
| HEIGHT | 12' | 143" | 1W <u>⊠⊗</u> 470F-144A | 29 | 121 lbs | 0 |



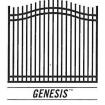
MONTAGE

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CLASSIC



MAJESTIC~



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 $\underline{\otimes} = \textit{COLOR OPTIONS AVAILABLE} \ | \ \underline{B} = \text{Black}$

 $\odot = NON-STOCKED PRODUCT$

For details, see Ameristar's Sales Policy in the catalog guide.

* 4.5' flush bottom gates available in Majestic only

Notes: Genesis panels are packaged with BLACK picket plugs. These steel estate entry gates are designed in **COMPLIANCE WITH INDUSTRY STANDARDS FOR AUTOMATIC GATES AS OUTLINE BY UL325 & ASTMF2200**. Third rail from the top on the above Steel Estate Entry Gates matches Montage Plus 3-Rail extended picket fence panels.

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MONTAGE PLUS[®] | 4-RAIL DOUBLE SWING ESTATE ENTRY GATES

4" AIR GAP | FLUSH BOTTOM | GATE HARDWARE SOLD SEPARATELY

| | OPENING | LEAF WIDTH | ITEM NUMBER | PICKET QTY | WEIGHT | STOCKING |
|--------|---------|------------|---------------------------|------------|---------|-----------|
| | 16' | 95.5" | 1W <u>⊠⊗</u> 446F-192HD | 38 | 215 lbs | \otimes |
| AI | 18' | 105.5" | 1W <u>⊠⊗</u> 446F-216HD | 42 | 233 lbs | Ø |
| 4 | 20' | 114.75" | 1W <u>⊠⊗</u> 446F-240HD | 46 | 250 lbs | \otimes |
| | 22' | 133.5" | 1W <u>⊠⊗</u> 446F-264HD | 54 | 285 lbs | 0 |
| L | 24' | 143" | 1W <u>⊠⊗</u> 446F-288HD | 58 | 302 lbs | 0 |
| | 16' | 95.5" | 1₩ <u>M⊗</u> 454F-192HD* | 38 | 239 lbs | Ø |
| 4 7 1 | 18' | 105.5" | 1₩ <u>M⊗</u> 454F-216HD* | 42 | 259 lbs | \otimes |
| 4.5' | 20' | 114.75" | 1₩ <u>M⊗</u> 454F-240HD* | 46 | 278 lbs | Ø |
| | 22' | 133.5" | 1₩ <u>M</u> ⊗ 454F-264HD* | 54 | 316 lbs | \otimes |
| | 24' | 143" | 1₩ <u>M</u> ⊗454F-288HD* | 58 | 335 lbs | 0 |
| | 16' | 95.5" | 1W <u>⊠⊗</u> 458F-192HD | 38 | 251 lbs | Ø |
| P* 1 | 18' | 105.5" | 1W <u>⊠⊗</u> 458F-216HD | 42 | 271 lbs | \otimes |
| 5' | 20' | 114.75" | 1W <u>⊠⊗</u> 458F-240HD | 46 | 291 lbs | \otimes |
| | 22' | 133.5" | 1W <u>⊠⊗</u> 458F-264HD | 54 | 331 lbs | 0 |
| | 24' | 143" | 1W <u>⊠⊗</u> 458F-288HD | 58 | 351 lbs | \otimes |
| | 16' | 95.5" | 1W <u>⊠⊗</u> 470F-192HD | 38 | 286 lbs | 0 |
| | 18' | 105.5" | 1W <u>⊠⊗</u> 470F-216HD | 42 | 309 lbs | 0 |
| 6' | 20' | 114.75" | 1₩ <u>⊠⊗</u> 470F-240HD | 46 | 332 lbs | 0 |
| HEIGHT | 22' | 133.5" | 1W <u>⊠⊗</u> 470F-264HD | 54 | 377 lbs | 0 |
| · | 24' | 143" | 1W <u>⊠⊗</u> 470F-288HD | 58 | 399 lbs | 0 |



MAJESTIC[™]



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 $\odot = NON-STOCKED PRODUCT$

For details, see Ameristar's Sales Policy in the catalog guide.

* 4.5' flush bottom gates available in Majestic only

Notes: Genesis panels are packaged with BLACK picket plugs. These steel estate entry gates are designed in COMPLIANCE WITH INDUSTRY STANDARDS FOR AUTOMATIC GATES AS OUTLINE BY UL325 & ASTMF2200. Third rail from the top on the above Steel Estate Entry Gates matches Montage Plus. 3-Rail extended picket fence panels. Two gate leafs included for all double gates. Gate heights are nominal & gate widths are actual.

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MONTAGE PLUS® | GATE ENDS

1.75" x 14ga I GATES FABRICATED BY WELDING GATE ENDS TO PANEL REMNANTS ARE EXCLUDED FROM THE WARRANTS

| SIZE | ITEM NUMBER | BOX QTY | WEIGHT |
|-------------|-----------------|---------|----------|
| 1.75" x 34" | 1H <u>⊗</u> 234 | 8 | 2.90 lbs |
| 1.75" x 40" | 1H <u>⊗</u> 240 | 8 | 3.45 lbs |
| 1.75" x 46" | 1H <u>⊗</u> 246 | 8 | 3.83 lbs |
| 1.75" x 58" | 1H <u>⊗</u> 258 | 8 | 4.00 lbs |
| 1.75" x 70" | 1H <u>⊗</u> 270 | 8 | 4.95 lbs |
| 1.75" x 71" | 1H <u>⊗</u> 271 | 8 | 5.00 lbs |

 $\underline{\otimes} = \textit{COLOR OPTIONS AVAILABLE} \ \mid \underline{B} = \mathsf{Black}$

Notes: 1.75" sq. pressed steel post caps are included in box for each gate end

2.96

